

Specification for Approval

Customer:	

Model Name:

Si	upplier Approv	Customer approval	
R&D Designed	R&D Approved	QC Approved	
Peter	Peng Jun		



Revision Record

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1.0 GENERAL DESCRIPTION

1.1 Introduction

AM-19201080-156E is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6 inch diagonally measured active area with Full-HD resolutions (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display16.2M(6bits+FRC) colors and color gamut sRGB 100%. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED driver for back-light driving is built in this model.

All input signals are eDP1.2 interface compatible.

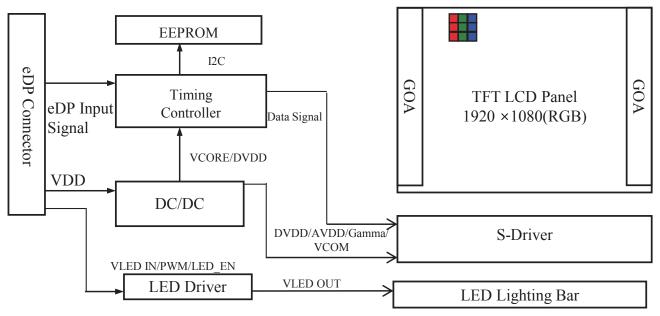


Figure 1. Drive Architecture

1.2 Features

- 2 lane eDP interface with 2.7Gbps link rates
- Thin and light weight
- 16.2M(6bits+FRC) color depth, color gamut sRGB 100%
- Single LED lighting bar (Bottom side/Horizontal Direction)
- Data enable signal mode
- Side mounting frame
- Green product (RoHS & Halogen free product)
- On board LED driving circuit
- Low driving voltage and low power consumption
- On board EDID chip
- DPCD Version 1.1
- Adjust backlight brightness with DC mode
- Function : BIST/FRC/ Free Sync



1.3 Application

• Notebook PC (Wide type)

1.4 General Specification

The followings are general specifications at the model AM-19201080-156E. (listed in Table 1)

Parameter	Specification		Remarks
Active area	344.16(H) ×193.59(V)	mm	
Number of pixels	1920 (H) ×1080 (V)	pixels	
Pixel pitch	179.25(H) ×179.25(V)	um	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.2M(6bits+FRC)		
Color gamut	sRGB 100%		
Display mode	Normally Black		
Dimensional outline	350.6±0.3 (H)*205.17±0.3(V)(W/O PCB)*3.0 (Max) 350.6±0.3(H)*214.75±0.5(V) (W/PCB)*3.0 (Max)	mm	
Weight	280(max)	g	
Surface treatment	AG		
Surface hardness	3Н		
Back-light	Bottom edge side, 1-LED lighting bar type		Note 1
	$P_{\rm D}$: 0.75(Max.)	W	@Mosaic
Power consumption	P _{BL} : 3.3(Max.)	W	
	P _{Total} : 4.05(Max.)	W	@Mosaic

<Table 1. General Specifications>

Notes : 1. LED Lighting Bar (50*LED Array)

2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

	1gs	Ta=25+/-2°C			
Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	-0.3	4.0	V	
eDP input Voltage	VeDP	0	2.0	V	Note 1
Logic Supply Voltage	V _{IN}	V _{SS} -0.3	V _{DD} +0.3	V	
Operating Temperature	T _{OP}	0	+50	°C	Note 2
Storage Temperature	T _{ST}	-20	+60	°C	Note 2

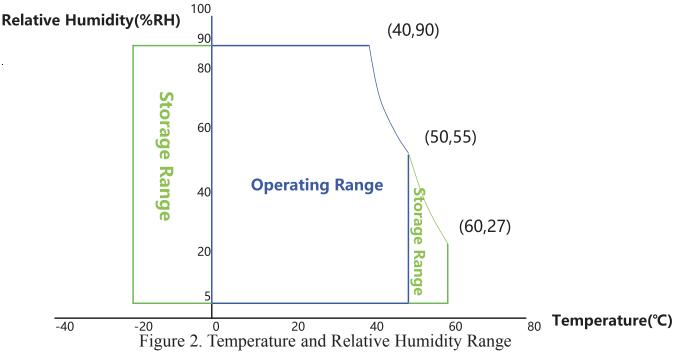
< Table 2.	Absolute	Maximum	Ratings>
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Notes :

1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.

2. Temperature and relative humidity range are shown in the figure below.

90 % RH Max. (40 °C \ge Ta) Maximum wet - bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.





3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

		< Table 3.	3. Electrical Specifications >				Ta=25+/-2°C	
Param		Min.	Тур.	Max.	Unit	Remarks		
Power Supply Voltage		V _{DD}	3.0	3.3	3.6	V	Note 1	
Permissible Input Ripp Voltage	le	V _{RF}	-10% VDD	-	+10% VDD	V	Note 4	
DIST Control Loval		High Level	2	-	3.3	V	@VDDI0=2.5	
BIST Control Level	BIST Control Level		0	-	0.25	V	V	
Power Supply Inrush C	urrent	Inrush	-	-	2	A	Note3	
Power Supply	Mosaic	T	-	-	227	mA		
Current	RGB	I _{DD}	-	-	333	mA	Note 1	
	Mosaic		-	-	0.75	W		
Power Consumption	RGB	P _{RGB}	-	-	1.1	W		
	BLU	P_{BL}	-	-	3.3	W	Note 2	
	Total	P _{Total}	-	-	4.05	W	@Mosaic	



3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

Notes :

- 1. The supply voltage is measured and specified at the interface connector of LCM.
 - The current draw and power consumption specified is for 3.3V at 25 °C.
 - a) Mosaic pattern 8*8
 - b) R/G/B patterns



Figure 3. Power Measure Patterns

- 2. Calculated value for reference (VLED × ILED)
- 3. Measure condition (Figure 4)

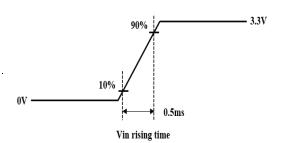


Figure 4. Inrush Measure Condition

4. Input voltage range:3.0~3.6V.Test condition: Oscilloscope bandwidth 20MHz, AC coupling



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3.2 Backlight Unit

	< Table 4.	. LED Driving Guideline Specifications >				Ta=25+/-2°C	
	Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Forward V	oltage	V _F	-	-	2.9	V	
LED Forward C	urrent	I _F	-	19.6	-	mA	
LED Power Inpu	ıt Voltage	VLED	5	12	21	V	
LED Power Inpu	ıt Current	I _{LED}	-	-	Max.	mA	Neta 1
LED Power Con	sumption	P _{LED}	-	-	3.3	W	Note 1
Power Supply V Driver Inrush	Power Supply Voltage for LED Driver Inrush		-	-	2	А	Note 3
LED Life-Time		N/A	15,000	-	-	Hour	$I_F = 19.6 \text{mA}$ Note 2
EN Control	Backlight On	N/	2.2	-	3.6	V	
Level	Backlight Off	VBL_EN	0	-	0.5	V	
PWM Control	High Level	N.Z.	2.2	-	3.6	V	
Level Low Level		$V_{\text{BL}_{PWM}}$	0	-	0.5	V	
PWM Control Frequency		F _{PWM}	200	-	2,000	Hz	
Duty Ratio			1	-	100	%	

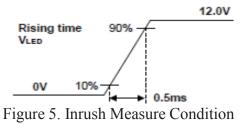
Notes :

1. Power supply voltage12V for LED driver.

Calculator value for reference IF \times VF \times 50 /driver efficiency = PLED

2. The LED life-time define as the estimated time to 50% degradation of initial luminous.

3. Measure condition (Figure 5)





3.3 LED Structure

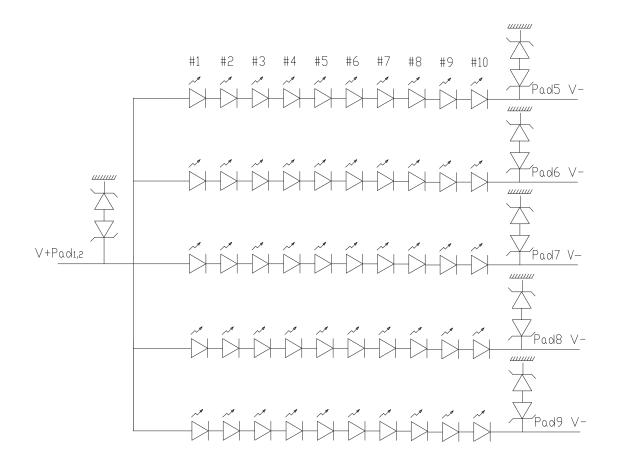


Figure 6. LED Structure



4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25\pm2^{\circ}$ C) with the equipment of luminance meter system (PR730&PR810) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\theta \emptyset = 0$ (= $\theta 3$) as the 3 o'clock direction (the "right"), $\theta \emptyset = 90$ (= $\theta 12$) as the 12 o'clock direction ("upward"), $\theta \emptyset = 180$ (= $\theta 9$) as the 9 o'clock direction ("left") and $\theta \emptyset = 270$ (= $\theta 6$) as the 6 o'clock direction ("bottom"). While scanning θ and/or \emptyset , the center of the measuring spot on the display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/- 0.3V at 25°C. Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

Parame	eter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	TT	θ3		-	85	-	Deg.	
Viewing Angle	Horizontal	θ,	CR > 10	-	85	-	Deg.	Note 1
Range	Vertical	Θ_{12}	$CK \ge 10$	-	85	-	Deg.	
	ventical	$\Theta_{\!\!6}$		-	85	-	Deg.	
Luminance Cor	ntrast Ratio	CR	$\Theta = \Theta$	-	1200	-		Note 2
Luminance of White	5 Points	\mathbf{Y}_{w}	$\Theta = \Theta$	190	220		cd/m ²	Note 3
White	5 Points	Δ Y5	ILED	80	-	-	%	
Luminance Uniformity	13 Points	Δ Y13		60	-	-	%	Note 4
White Chron	maticity	W _x	$\Theta = \Omega$	0.283	0.313	0.343		Note 5
White Chron	nationy	W_v	$\Theta = 0$	0.299	0.329	0.359		Note 5
	Red	R _x			0.646			
	Red	R _v			0.334			
Reproduction	Green	G _x		Typ0.03	0.303	Тур.+0.03		
of Color	Ofeen	G _v	$\Theta = \Omega$		0.611			
	DI	B _x			0.152			
	Blue				0.064	1		
Color Gamut(sRGB Match@1931)				95	100	-	%	
Response Time (Rising + Falling)		T _{RT}	$Ta=25^{\circ}C$ $\Theta = 0$	-	20	25	ms	Note 6
Cross T	alk	СТ	$\Theta = \Theta$	-	-	2.0	%	Note 7

<Table 5. Optical Specifications>

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Notes :

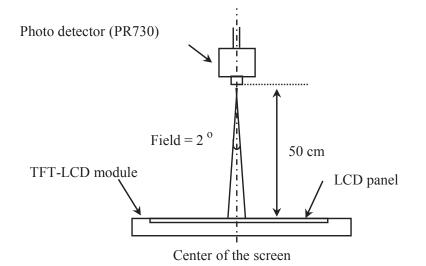
- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see Figure 7).
- 2. Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see Figure 7) Luminance Contrast Ratio (CR) is defined mathematically.

CR = Luminance when displaying a white raster Luminance when displaying a black raster

- 3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 8 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : $\Delta Y =$ Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points.(see Figure 8 and Figure 9).
- 5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as Figure 10 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_f, and 90% to 10% is T_r.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See Figure 11).



4.3 Optical Measurements



Optical characteristics measurement setup

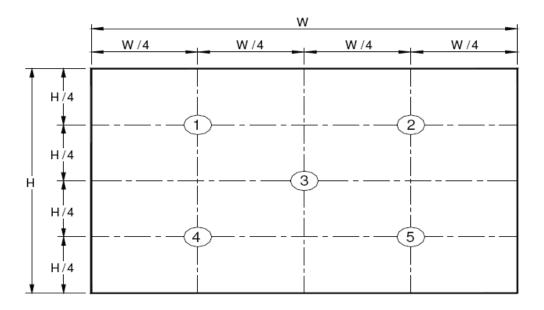


Figure 8. White Luminance and Uniformity Measurement Locations (5 points)

Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in Figure 7 for a total of the measurements per display.



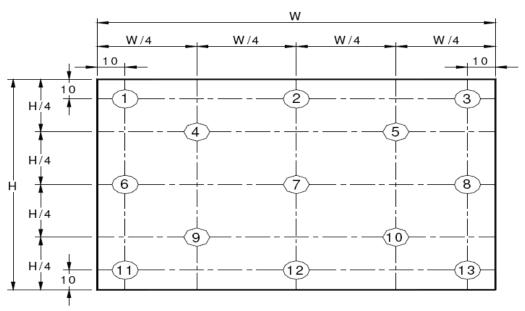


Figure 9. Uniformity Measurement Locations (13 points)

The White luminance uniformity on LCD surface is then expressed as : $\Delta Y5 =$ Minimum Luminance of five points / Maximum Luminance of five points (see Figure 8), $\Delta Y13 =$ Minimum Luminance of 13 points /Maximum Luminance of 13 points (see Figure 9).

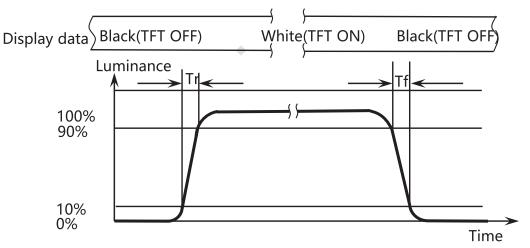
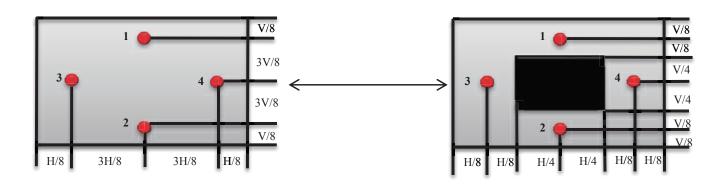


Figure 10. Response Time Testing

The electro-optical response time measurements shall be made as shown in Figure 10 by switching the "data" input signal ON and OFF. Tr: The luminance to change from 10% to 90%, Tf: The luminance to change from 90% to 10%.





Cross Talk (%) =
$$\left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Figure 11. Cross Talk Modulation Test Description

Where:

 $Y_A =$ Initial luminance of measured area (cd/m²)

 Y_B = Subsequent luminance of measured area (cd/m²)

The location 1/2/3/4 measured will be exactly the same in both patterns. The test background gray is from L64 to L192. Take the largest data as the result.

Cross Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark.(Refer to Figure 11) The test system: PR730



5.0 INTERFACE CONNECTION

5.1 Electrical Interface Connection

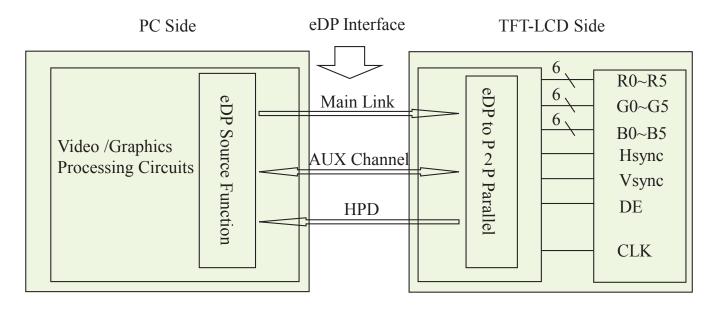
The electronics interface connector is STM MSAK24025P30. The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

Terminal	Symbol	Functions		
Pin No.	Symbol	Description		
1	NC	No Connection		
2	H_GND	Ground		
3	LANE1_N	eDP RX Channel 1 Negative		
4	LANE1_P	eDP RX Channel 1 Positive		
5	H_GND	Ground		
6	LANE0_N	eDP RX Channel 0 Negative		
7	LANE0_P	eDP RX Channel 0 Positive		
8	H_GND	Ground		
9	AUX_CH_P	eDP AUX CH Positive		
10	AUX_CH_N	eDP AUX CH Negative		
11	H_GND	Ground		
12	LCD_VCC	Power Supply, 3.3V (typ.)		
13	LCD_VCC	Power Supply, 3.3V (typ.)		
14	BIST	Panel Self Test Enable		
15	H_GND	Ground		
16	H_GND	Ground		
17	HPD	Hot Plug Detect Output		
18	BL_GND	LED Ground		
19	BL_GND	LED Ground		
20	BL_GND	LED Ground		
21	BL_GND	LED Ground		
22	BL_ENABLE	LED Enable Pin(+3.3V Input)		
23	BL_PWM	System PWM Signal Input		
24	NC	No Connection		
25	NC	No Connection		
26	BL_POWER	LED Power Supply 5V-21V		
27	BL_POWER	LED Power Supply 5V-21V		
28	BL_POWER	LED Power Supply 5V-21V		
29	BL_POWER	LED Power Supply 5V-21V		
30	NC	No Connection		



5.2 eDP Interface



Note:

Transmitter : Parade DP501 or equivalent. Transmitter is not contained in module.



5.3 Data Input Format

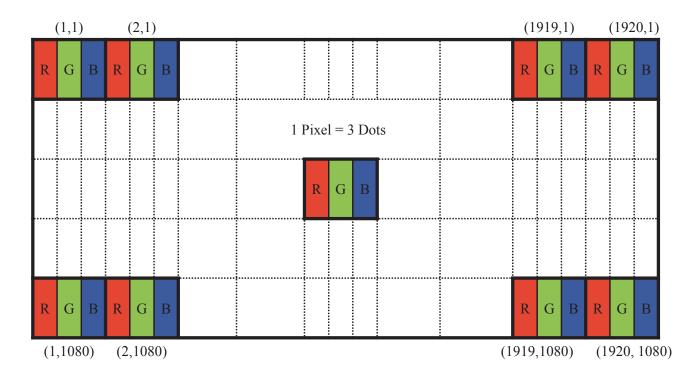


Figure 13. Display Position of Input Data (V-H)



5.4 Back-light & LCM Interface Connection

BLU Interface Connector: STM MSK24037P9 or Compatible.

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	LED	LED cathode connection	6	NC	No Connection
2	LED	LED cathode connection	7	NC	No Connection
3	LED	LED cathode connection	8	Vout	LED anode connection
4	LED	LED cathode connection	9	Vout	LED anode connection
5	LED	LED cathode connection			

<Table 7. Pin Assignments for the BLU Connector>



6.0 SIGNAL TIMING SPECIFICATION

6.1 The AM-19201080-156E Is Operated By The DE Only

Item		Symbols	Min	Тур	Max	Unit
Clock	Frequency	1/Tc	151.6	152.6	153.5	MHz
			1157	1160	1163	lines
Fr	ame Period	Tv	-	60	-	Hz
			-	16.67	-	ms
Vertical Display Period		Tvd	-	1080	-	lines
One line Scanning Period		Th	2184	2192	2200	clocks
Horizontal Display Period		Thd	-	1920	-	clocks

< Table 8. Signal Timing Specification >

Note : The above is as optimized setting.



6.2 eDP Rx Interface Timing Parameter

The specification of the eDP Rx interface timing parameter is shown in Table 9.

Symbol Item Min Тур Max Unit Remark Spread spectrum clock 0 0.5 % ssc _ (Link clock down-spreading) Differential peak-to-peak input voltage at 100 1320 mV VRX-DIFFp-p package pins Rx input DC common mode VRX DC CM 0 2 V voltage Differential termination **RRX-DIFF** 80 120 Ω _ resistance Single-ended termination **RRX-SE** 40 60 Ω _ resistance Rx short circuit current limit IRX SHORT 50 mA Intra-pair skew at Rx package pins (HBR) LRX SKEW RX intra-pair skew tolerance at 60 ps INTRA PAIR HBR AC Coupling Capacitor CSOURCE ML 75 200 nF Source side

<Table 9. eDP Main-Link RX TP4 Package Pin Parameters>

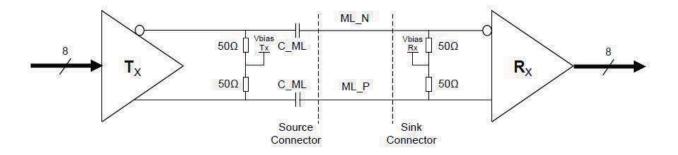


Figure 14. Main link differential pair



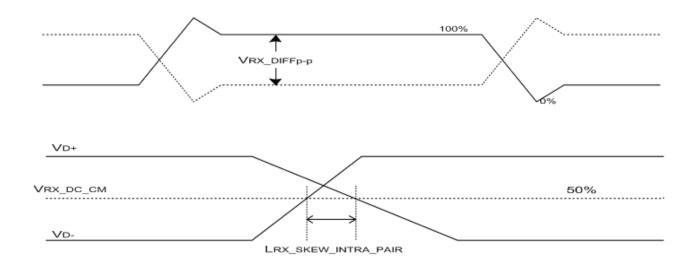
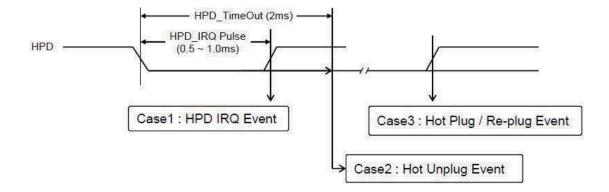


Figure 15. VRX-DIFFp-p & LRX_SKEW_INTRA_PAIR



<table 10.="" hpd<="" th=""><th>Characteristics></th></table>	Characteristics>
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Item	Symbol	Min	Тур	Max	Unit	Remark
HPD voltage	Vhpd	2.25	-	3.6	V	
Hot Plug Detection Threshold	-	2.0	-	-	V	Source side Datasting
Hot Unplug Detection Threshold	-	-	-	0.8V	V	Source side Detecting
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1	ms	
HPD_TimeOut	-	2.0	-	-	ms	







<table 11.="" aux<="" th=""><th>Characteristics></th></table>	Characteristics>
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Item	Symbol	Min	Тур	Max	Unit	Remark
AUX unit interval	UIAUX	0.4	0.5	0.6	Us	
AUX peak-to-peak input differential voltage	VAUX-RX-D IFFp-p	0.29	-	1.38	V	
AUX CH termination DC resistance	RAUX-TER M	80	100	120	Ohm	
AUX DC common mode voltage	VAUX-DC-C M	0	-	2	V	
AUX turn around common mode voltage	VAUX-TUR N-CM	-	-	0.3	V	
AUX short circuit current limit	IAUX-SHOR T	-	-	90	mA	
AUX AC Coupling Capacitor	CSOURCE-A UX	75	-	200	nf	Source side

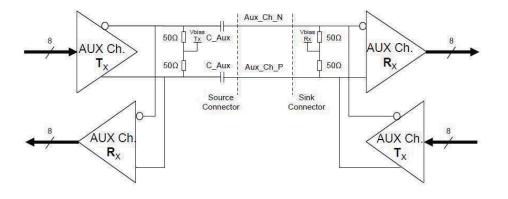


Figure 17. AUX differential pair



7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

	Colors &		Data signal	
	Gray scale	R0 R1 R2 R3 R4 R5 R6 R7	G0 G1 G2 G3 G4 G5 G6 G7	B0 B1 B2 B3 B4 B5 B6 B7
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Green	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
Basic	Light Blue	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
colors	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Purple	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Yellow	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Δ	1 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Darker	0 1 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray scale		<u> </u>	<u> </u>	<u> </u>
of Red		↓	↓	↓
	Brighter	1 0 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	▽	0 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Red	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	۵ ۲	0 0 0 0 0 0 0 0	1 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Darker	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0	0 0 0 0 0 0 0 0
Gray scale of Green				
of Green	Brighter	0 0 0 0 0 0 0	1011111	0 0 0 0 0 0 0 0
	blighter	0 0 0 0 0 0 0 0		0 0 0 0 0 0 0 0 0
	Green	0 0 0 0 0 0 0 0		0 0 0 0 0 0 0 0
· ·	Black			
	Δ			
	Darker	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 0 0 0 0 0 0
Gray scale		↑	↑	↑
of Blue	▽	Ļ	Ļ	↓ ↓
	Brighter	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 0 1 1 1 1 1 1
	V	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1
	Blue	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
Crow	Black	0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Δ	1 0 0 0 0 0 0	1 0 0 0 0 0 0 0	1 0 0 0 0 0 0
Gray scale	Darker	0 1 0 0 0 0 0	0 1 0 0 0 0 0 0	0 1 0 0 0 0 0
of	Δ	<u> </u>	<u></u>	<u></u>
White&	∇	↓	↓	↓
Black	Brighter	1 0 1 1 1 1 1 1	1 0 1 1 1 1 1 1	10111111
	▽	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1	0 1 1 1 1 1 1 1
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1

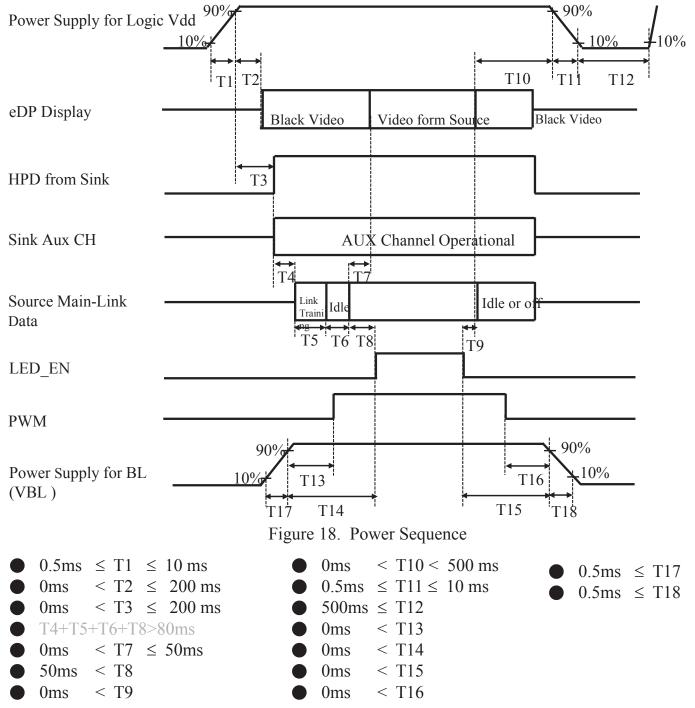
<Table 12. Input Signal & Basic Display Colors & Gray Scale of Colors >

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8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.



Notes:

1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance. 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.



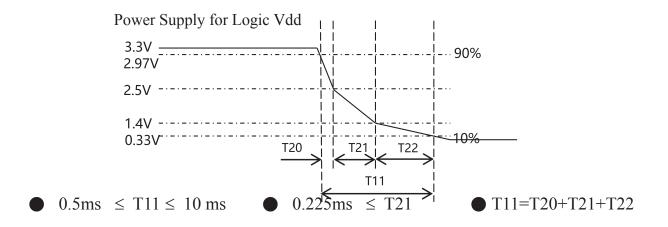


Figure 19. T11 timing requirements

AM-19201080-156E

2023-10-31

9.0 Connector Description

Physical interface is described as for the connector on LCM. These connectors are capable of accommodating the following signals and will be following components.

9.1 TFT LCD Module

< Table 13.	Signal	Connector	>
-------------	--------	-----------	---

Connector Name /Description	For Signal Connector
Manufacturer	STM
Type/ Part Number	MSAK24025P30
Mating Housing/ Part Number	I-PEX 20454-030T



10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

Figure 23 shows mechanical outlines for the model AM-19201080-156E. Other parameters are shown in Table 14.

Parameter	Specification	Unit
Active Area	Active Area 344.16 (H) ×193.59 (V)	
Number of pixels	1920 (H) X 1080 (V) (1 pixel = $R + G + B$ dots)	pixels
Pixel pitch	179.25 (H) X 179.25 (V)	um
Pixel arrangement	RGB Vertical stripe	
Display colors	16.2M(6bit+FRC)	
Display mode	Normally Black	
Dimensional outline	350.66±0.3 (H)*205.25±0.3(V)(W/O PCB)*2.6 (Max) 350.66±0.3(H)*214.75±0.5(V) (W/PCB)*2.6 (Max)	mm
Weight 280(max)		g

10.2 Mounting

See Figure 24.

10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an Anti-Glare coating to minimize reflection and a coating to reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.



11.0 RELIABILITY TEST

The reliability test items and its conditions are shown in below. <Table 15. Reliability Test>

No	Test Items	Conditions	Remark
1	High temperature storage test	$Ta = 60^{\circ}C$, 60%RH, 240 hrs	
2	Low temperature storage test	$Ta = -20^{\circ}C$, 240 hrs	
3	High temperature & high humidity operation test	Ta = 50°C, 80%RH, 240 hrs	
4	High temperature operation test	Ta = 50°C , 60%RH, 240 hrs	
5	Low temperature operation test	$Ta = 0^{\circ}C$, 240 hrs	
6	Thermal shock	Ta = $-20 \degree C \leftrightarrow 60 \degree C (0.5 hr), 60\% \pm 3\% RH,$ 100 cycle	
7	Vibration test (non-operating)	Ta = 25°C, 60%RH, 1.5G, 10~500Hz, Sine X,Y,Z / Sweep rate : 1 hour	Note 1
8	Shock test (non-operating)	Ta = 25°C, 60%RH, 220G, Half Sine Wave 2msec $\pm X, \pm Y, \pm Z$ Once for each direction	Note 1
9	Electro-static discharge test (operating)	Air : 150 pF , 330Ω , $\pm 15 \text{ KV}$ Contact : 150 pF , 330Ω , $\pm 8 \text{ KV}$ Ta = 25° C , 60% RH,	Note 2

Notes :

1. The fixture must be hard enough, so that the module would not be twisted or bent.

2. Self- recovery and restart recovery is allowed. No hardware failures.



12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - When returning the module for repair or etc. Please pack the module not to be broken. We recommend to use the original shipping packages.



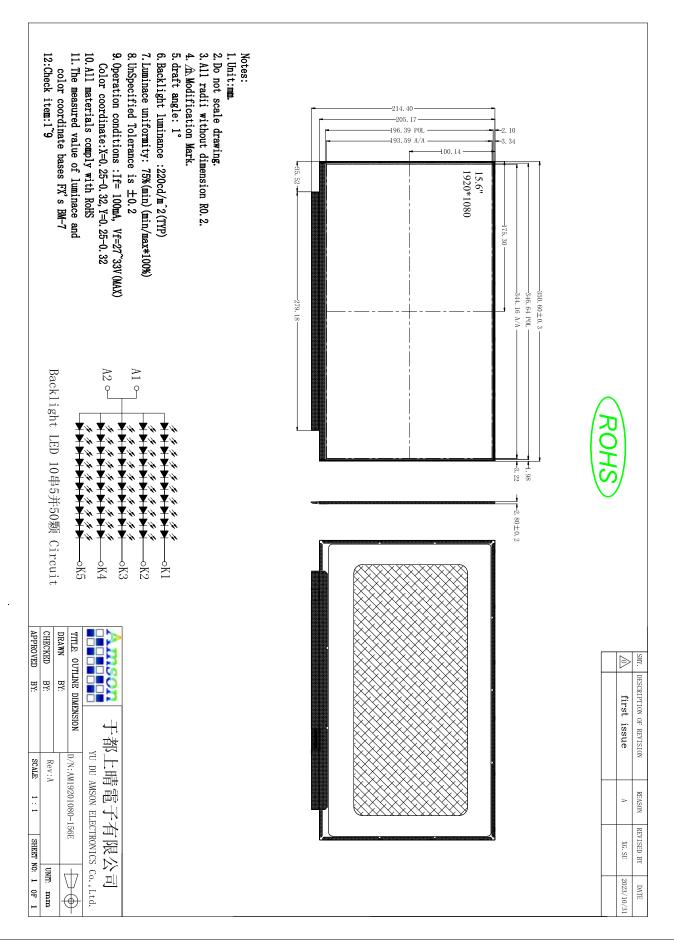
AM-19201080-156E

Version: A

2023-10-31

□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □
司定
步骤3: 装好箱后用胶纸封好箱 一箱装30PCS
\checkmark
步骤2:两片屏面对面合在一起装入PE袋再放入箱内卡槽

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16.0 EDID Table

Ch	eck	Address	Function	Have	Dec		Transformed	Nata
FAE	QE	(HEX)	Function	Hex	Hex Dec crc Input values.	Notes		
-	-	00		00	0		0	
-	-	01		FF	255		255	
-	-	02		FF	255		255	
-	-	03	llaadau	FF	255		255	
-	-	04	Header	FF	255		255	EDID Header
-	-	05		FF	255		255	
-	-	06		FF	255		255	
-	-	07		00	0		0	
V		08		09	9		BOE	ID = BOE
V		09	ID Manufacturer Name	E5	229			
	V	0A	ID Product Code	8E	142		2446	
	V	0B	ID Product Code	09	9			ID = 2446
V		0C		00	0		0	
V		0D	22 bit corial No	00	0		0	
V		0E	32-bit serial No.	00	0		0	
V		0F		00	0		0	
V		10	Week of manufacture	01	1		1	
V		11	Year of Manufacture	1E	30		2020	Manufactured in 2020
V		12	EDID Structure Ver.	01	1		1	EDID Ver 1.0
V		13	EDID revision #	04	4		4	EDID Rev. 0.4
V	V	14	Video input definition	A5	165		-	Refer to right table
	V	15	Max H image size	22	34		34	34.4 cm (Approx)
	V	16	Max V image size	13	19		19	19.4 cm (Approx)
	V	17	Display Gamma	78	120		2.2	Gamma curve = 2.2
V		18	Feature support	03	3		-	Refer to right table
	V	19	Red/Green low bits	AA	170		-	Red / Green Low Bits
	V	1A	Blue/White low bits	25	37		-	Blue / White Low Bits
•	V	1B	Red x high bits	A5	165	662	0.646	Red (x) = 10100101 (0.646)
	V	1C	Red y high bits	55	85	342	0.334	Red (y) = 01010101 (0.334)
	V	1D	Green x high bits	4D	77	310	0.303	Green (x) = 01001101 (0.303)
	V	1E	Green y high bits	9C	156	626	0.611	Green (y) = 10011100 (0.611)
	V	1F	Blue x high bits	27	39	156	0.152	Blue (x) = 00100111 (0.152)
	V	20	BLue y high bits	10	16	66	0.064	Blue (y) = 00010000 (0.064)
	V	21	White x high bits	50	80	321	0.313	White (x) = 01010000 (0.313)
	V	22	White y high bits	54	84	337	0.329	White (y) = 01010100 (0.329)
V		23	Established timing 1	00	0		-	
V		24	Established timing 2	00	0		-	Refer to right table
V		25	Established timing 3	00	0		-	





V		26	Standard timing #1	01	1			Not Used
۷		27	Stanuaru unning #1	01	1			Not used
V		28	Standard timing #2	01	1			Not Used
V		29		01	1			Not used
۷		2A	Standard timing #3	01	1			Not Used
۷		2B		01	1			
۷		2C	Standard timing #4	01	1			Not Used
۷		2D		01	1			
V		2E	Standard timing #5	01	1			- Not Used
V		2F		01	1			
V		30	Standard timing #6	01	1			Netlleed
V		31		01	1			Not Used
V		32	Standard timing #7	01	1			Natilizad
V		33		01	1			- Not Used
V		34	Chan david timing #0	01	1			Natilizad
V		35	Standard timing #8	01	1			Not Used
	V	36		99	153		152.6	152.5632MHz Main clock
	V	37		3B	59			
	V	38		80	128		1920	Hor Active = 1920
	V	39		10	16		272	Hor Blanking = 272
	V	3A		71	113		-	4 bits of Hor. Active + 4 bits of Hor. Blanking
	V	3B		38	56		1080	Ver Active = 1080
	V	3C		50	80		80	Ver Blanking = 80
	V	3D		40	64		-	4 bits of Ver. Active + 4 bits of Ver. Blanking
	V	3E	Detailed	30	48		48	Hor Sync Offset = 48
	V	3F	timing/monitor descriptor #1	20	32		32	H Sync Pulse Width = 32
·	V	40		36	54		3	V sync Offset = 3 line
	V	41		00	0		6	V Sync Pulse width : 6 line
	V	42		58	88		344	Horizontal Image Size = 344 mm (Low 8 bits)
	V	43		C2	194		194	Vertical Image Size = 194 mm (Low 8 bits)
	V	44		10	16		-	4 bits of Hor Image Size + 4 bits of Ver Image Size
	V	45		00	0		0	Hor Border (pixels)
	V	46		00	0		0	Vertical Border (Lines)
	V	47		1A	26		-	Refer to right table



V	48		00	0		
v	49		00	0	0	0MHz Main clock
V	4A	_	00	0	0	Hor Active = 0
V	4B		00	0	0	Hor Blanking = 0
V	4C		00	0	-	4 bits of Hor. Active + 4 bits of Hor. Blanking
V	4D		00	0	0	Ver Active = 0
V	4E		00	0	0	Ver Blanking = 0
V	4F		00	0	-	4 bits of Ver. Active + 4 bits of Ver. Blanking
V	50	Detailed	00	0	0	Hor Sync Offset = 0
V	51	timing/monitor descriptor #2	00	0	0	H Sync Pulse Width = 0
V	52		00	0	0	V sync Offset = 0 line
V	53		00	0	0	V Sync Pulse width : 0 line
V	54		00	0	0	Horizontal Image Size = 0 mm (Low 8 bits)
V	55		00	0	0	Vertical Image Size = 0 mm (Low 8 bits)
V	56		00	0	-	4 bits of Hor Image Size + 4 bits of Ver Image Size
V	57		00	0	0	Hor Border (pixels)
V	58		00	0	0	Vertical Border (Lines)
V	59		00	0	-	Refer to right above table
V	5A		00	0		Indicates descriptor #3 is a display Descriptor
V	5B		00	0		
V	5C		00	0		Reserved
V	5D		FE	254		Tag: ASCII String
V	5E		00	0		Reserved
۷	5F		42	66	В	
V	60		4F	79	0	
V	61		45	69	E	
V	62	Detailed timing/monitor	20	32		
۷	63	descriptor #3	43	67	С	
V	64		51	81	Q	
V	65		0A	10		Manufacture name : BOECQ
V	66		20	32		
V	67		20	32		
V	68		20	32		
V	69		20	32		
V	6A		20	32		
V	6B		20	32		



		60		00	0				
V		6C	Detailed timing/monitor descriptor #4	00	0			Indicates descriptor #4 is a display Descriptor	
V		6D		00	0				
V		6E		00	0			Reserved	
V		6F		FE	254			Tag: ASCII String	
V		70		00	0			Reserved	
V		71		41	65		А	Model name : AM156FHM-N6A	
V		72		4D	77		М		
V		73		31	49		1		
V		74		35	53		5		
V		75		36	54		6		
V		76		46	70		F		
۷		77		48	72		Н		
V		78		4D	77		М		
V		79		2D	45		-		
V		7A		4E	78		N		
V		7B		36	54		6		
V		7C		41	65		А		
V		7D		0A	10				
V	V	7E	Extension flag	00	0		1	0:1個EDID; N-1: N个EDID	
-	-	7F	Checksum	9D	157	157	-		



17.0 GENERAL PRECAUTIONS

17.1 HANDLING

(1) When the module is assembled, It should be attached to the system firmly using every mounting holes.

Be careful not to twist or bend the modules.

(2) Refrain from strong mechanical shock or any force to the module. Otherwise, it may cause improper operation or damage to the module.

(3) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than 1 HB pencil lead.

(4) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.

(5) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.

(6) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage to the polarizer

due to chemical reaction.

(7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth .In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.

(8) Protect the module from static, it may cause damage to the module.

(9) Use fingerstalls with soft gloves to keep display clean during the incoming inspection and assembly process.

(10) Do not disassemble the module.

(11) Do not pull or fold the LED FPC.

(12) Do not touch any component which is located on the back side.

(13) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.

(14) Pins of connector shall not be touched directly with bare hands.

17.2 STORAGE

(1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35° C and relative humidity of less than 70%.

(2) Do not store the TFT-LCD module in direct sunlight.

(3) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.



17.3 OPERATION

(1) Do not connect, disconnect the module in the "Power On" condition.

(2) Power supply should always be turned on/off by following item 8.0 " Power on/off sequence ".

(3) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

(4) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, BOE is not to be held reliable for the defective operations. It is strongly recommended to contact BOE to find out fitness for a particular purpose.

17.4 OTHERS

(1) Avoid condensation of water. It may result in improper operation or disconnection of electrode.

(2) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation,

Variation in part contents and environmental temperature, so on) Otherwise the module may be damaged.

(3) If the module displays the same pattern continuously for a long period of time, it can be the situation when The "image sticks" to the screen.

(4) This module has its circuitry PCB's on the rear or bottom side and should be handled carefully to avoid being stressed.



Appendix A

The Measurement Methods for the Dimensions of Module

Caliper:

- a. Length of Outline
- b. Width of Outline (Without PCB)
- c. Thickness of Outline (Without/ With PCB)

Coordinate Measuring Machine: CF Polarizer Size Active Area Size Active Area to Outline (Without Tape Wrinkle or Bulged) Active Area to CF Polarizer The Distance of Bracket Holes P-Cover to Outline (Without Tape Wrinkle or Bulged) Length of P-Cover Connector Pin 1 to Outline (Without Tape Wrinkle or Bulged)

Height Gauge: The Different Height of Root and Top on the Bracket (Need to Calculate From Bracket Angle Spec.)

Feeler Gauge: The Warpage Spec. of Module

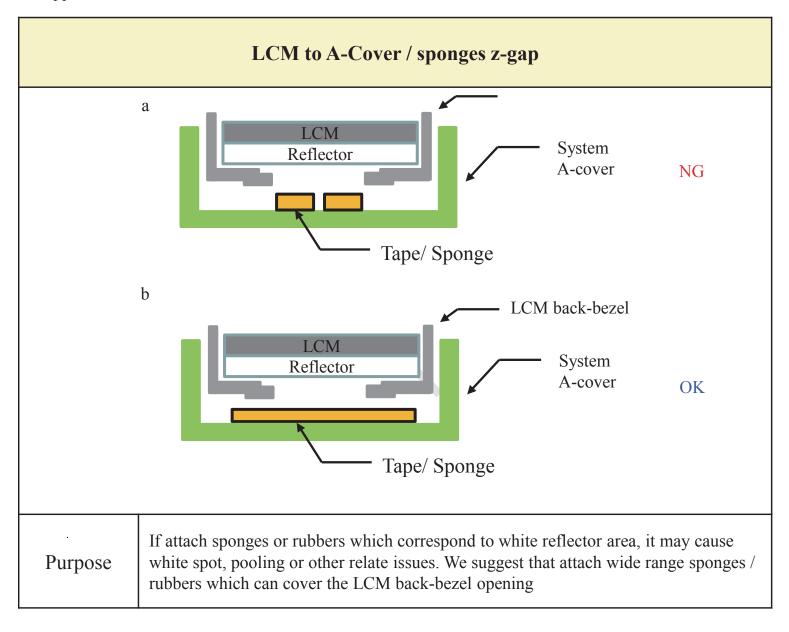
Notes:

Except the Critical Dimensions as Above, Other Dimensions are Measured by Coordinate Measuring Machine If Necessary.

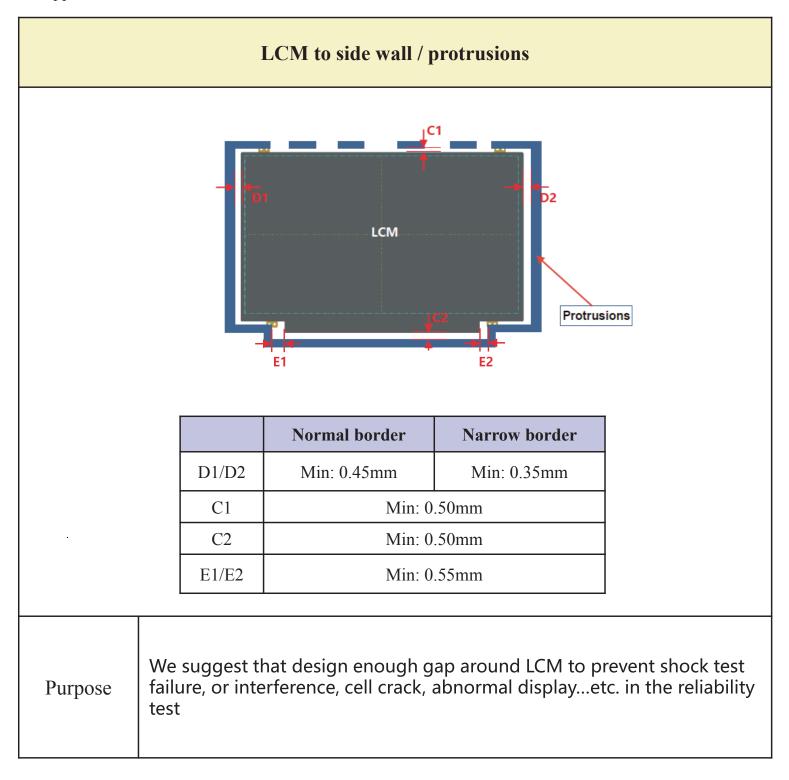


LCM to A-Cover / sponges z-gap							
LCM							
	_		Plastic Cover (LCM Thickness: Max)	Metal Cover (LCM Thickness: Max)			
LCM MAX		А	>0mm	>0mm			
A sponge A-cover			Min: 1.0mm	Min: 0.8mm			
			Without the open area of back cover				
Purpose The reflector area is very sensitive, we suggest that design enough z-gap to decrease the risk of water ripple, white spot and other abnormal display							

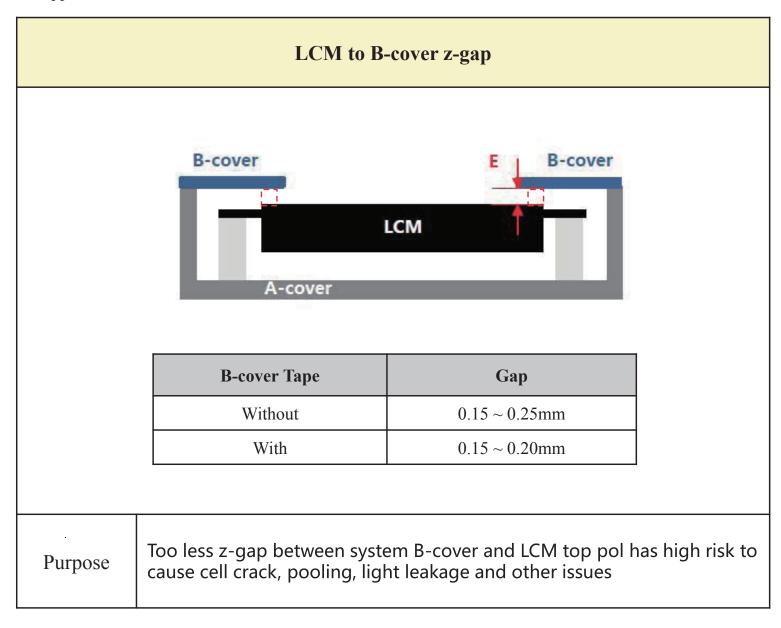




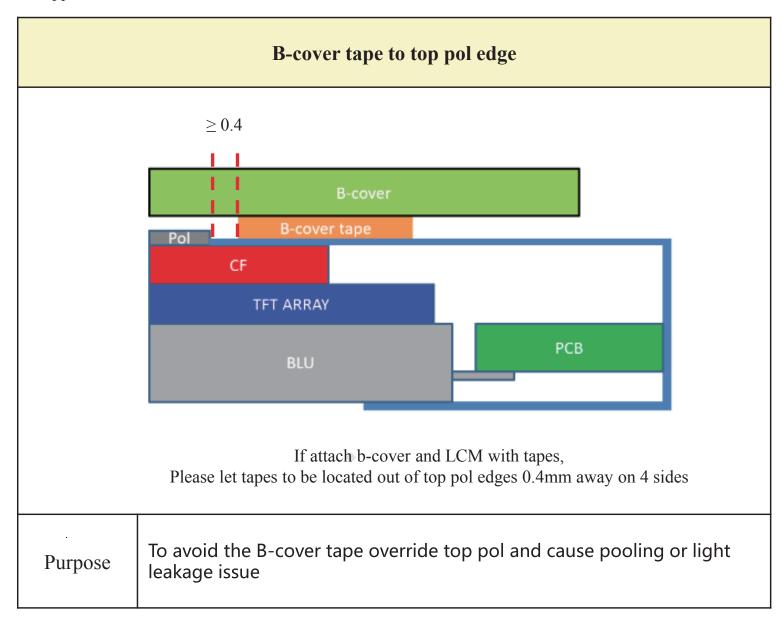






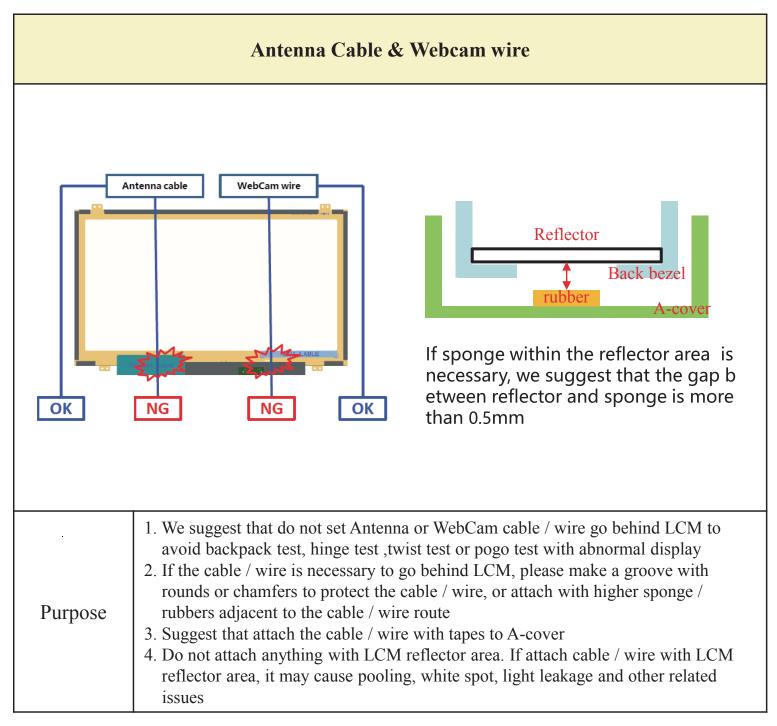








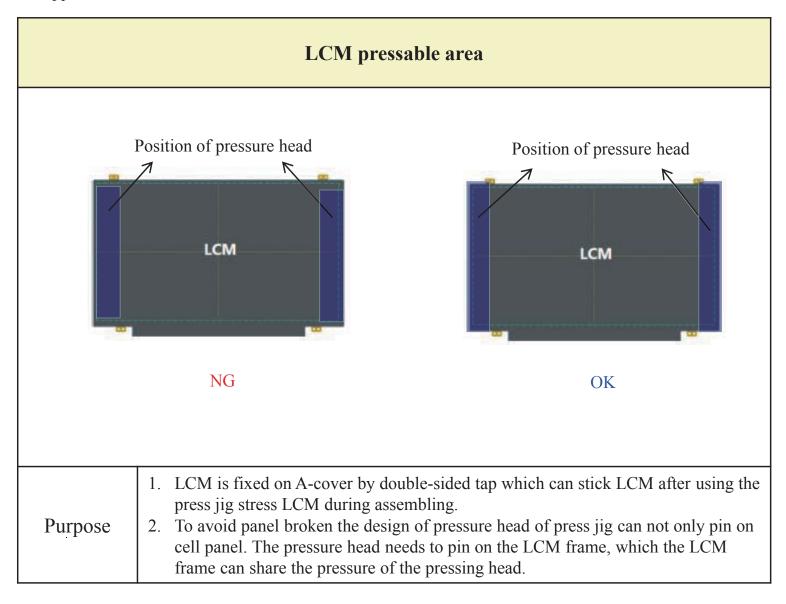




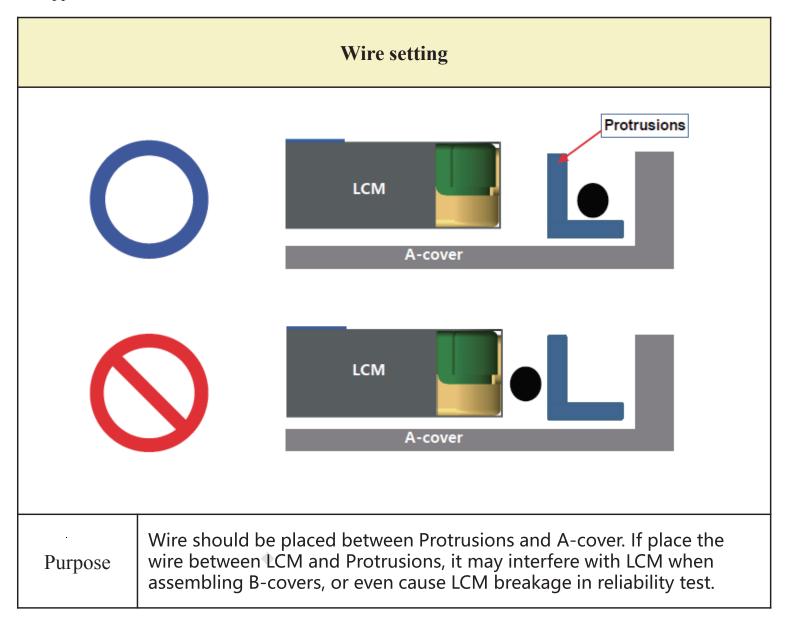


	LCM paste area
	<image/>
Purpose	If use the stretch remove tapes to fix LCM with A-cover, please set the stretch remove tapes correspond to the LCM back-bezel and do not let the tapes override the back-bezel's level step of opening

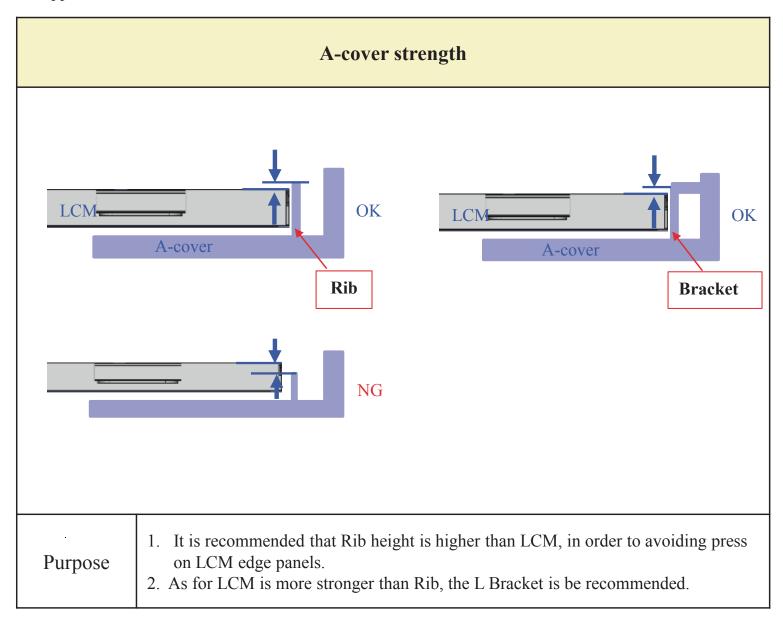




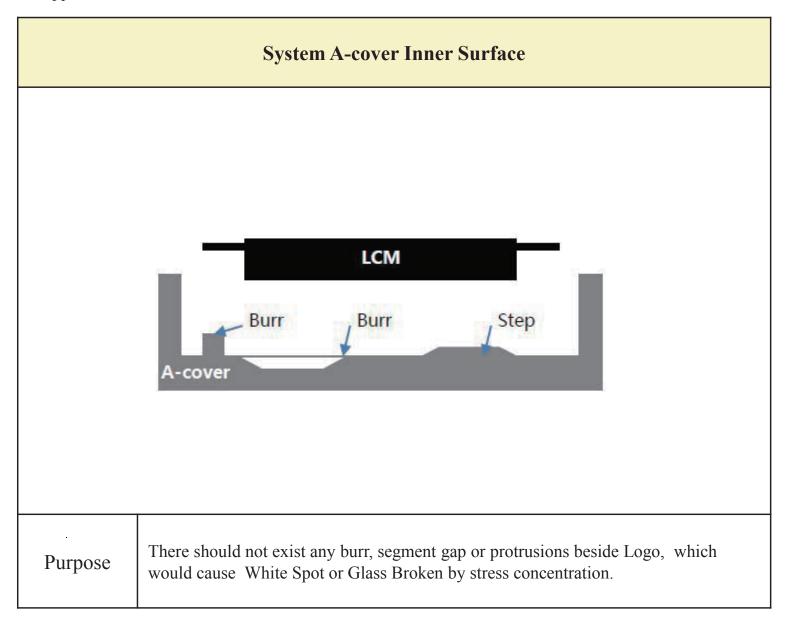




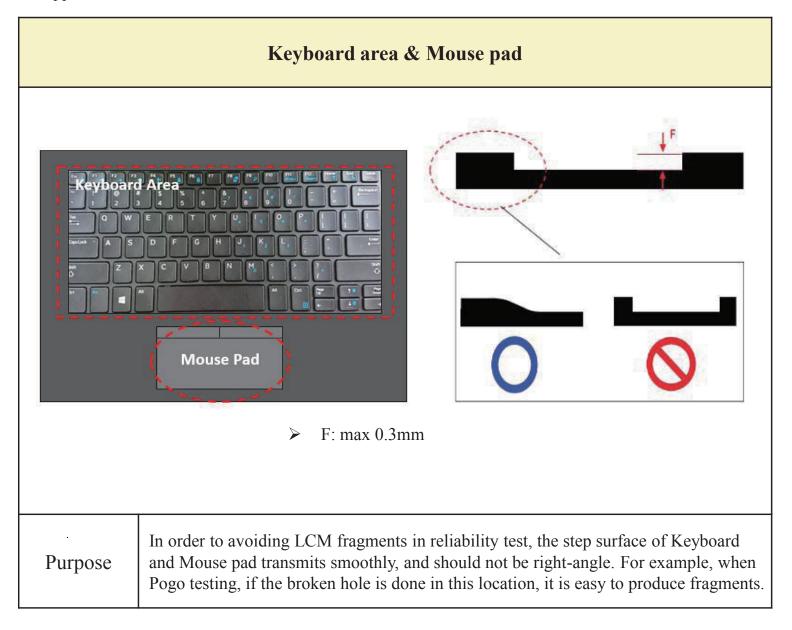




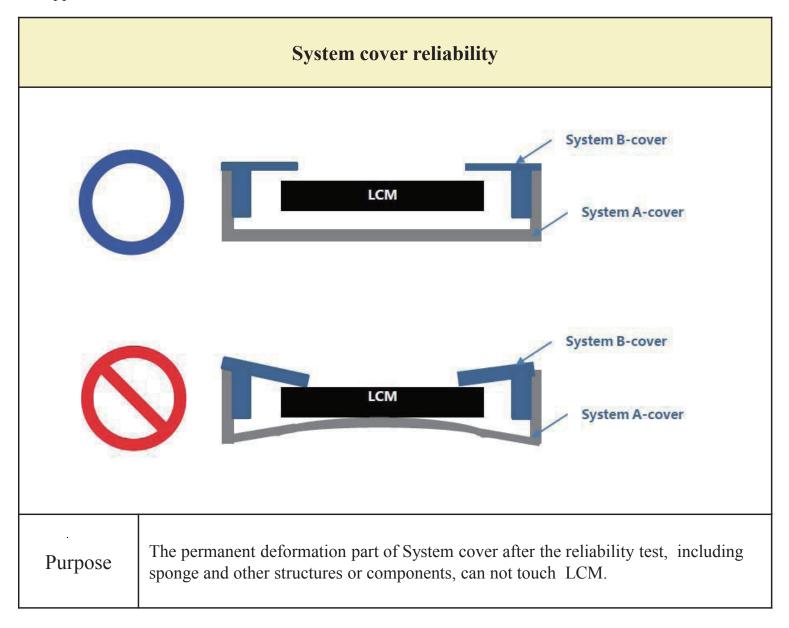




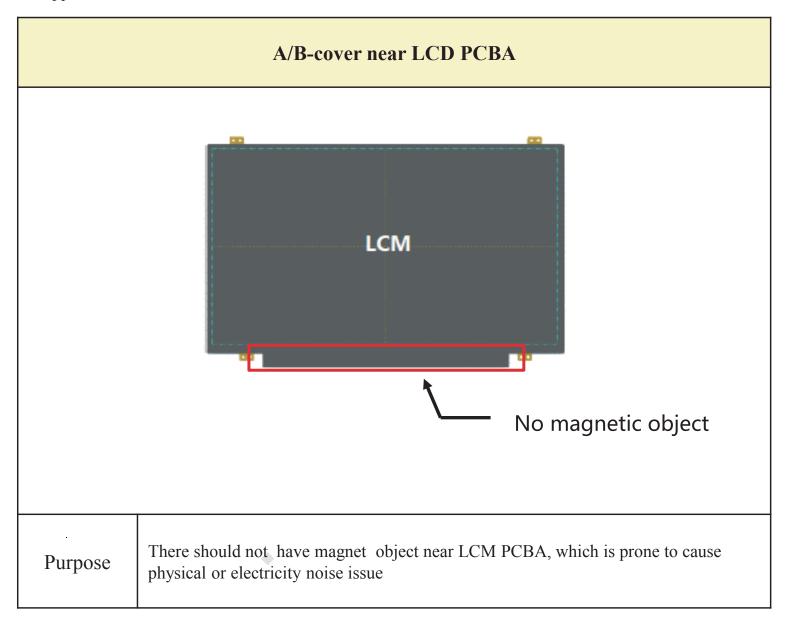




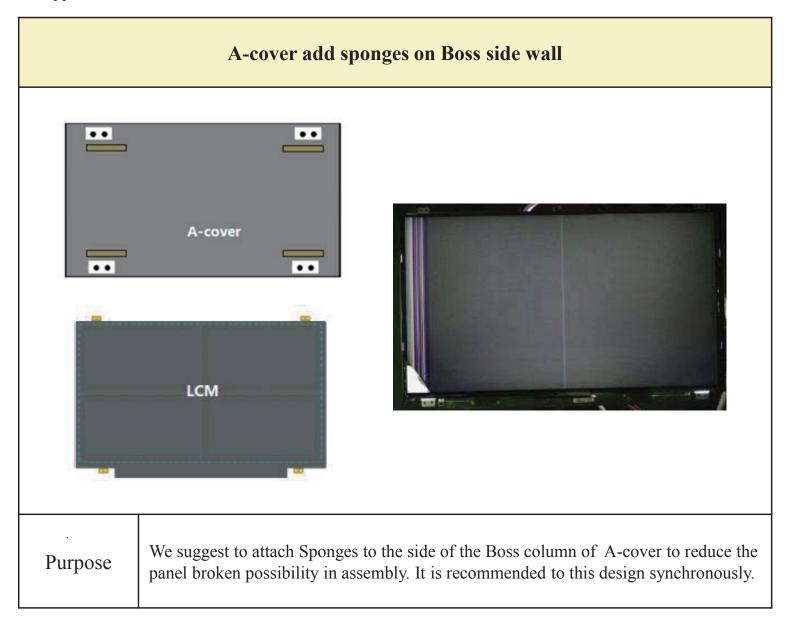














LCM to A-Cover / sponges z-gap					
Ć					
Purpose	Bent product: The position of system connector and FPC should be staggered in X direction. Otherwise, when testing, the system Cable line extrudes FPC, leading to FPC Crack; (Panel FPC Bonding location is related to Mask and can not be changed easily)				



