Specification for Approval

Customer:_____

Model Name:_____

Supplier Approval			Customer approval
R&D Designed	R&D Approved	QC Approved	
Peter	*Peng Jun*		

Revision Record

REV NO.	REV DATE	CONTENTS	Note
A	2019-04-10	NEW ISSUE	
B	2020-09-28	MODIFY BACKLIGHT	

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1. Scope

This specification defines general provisions as well as inspection standards for TFT module supplied by AMSON electronics.
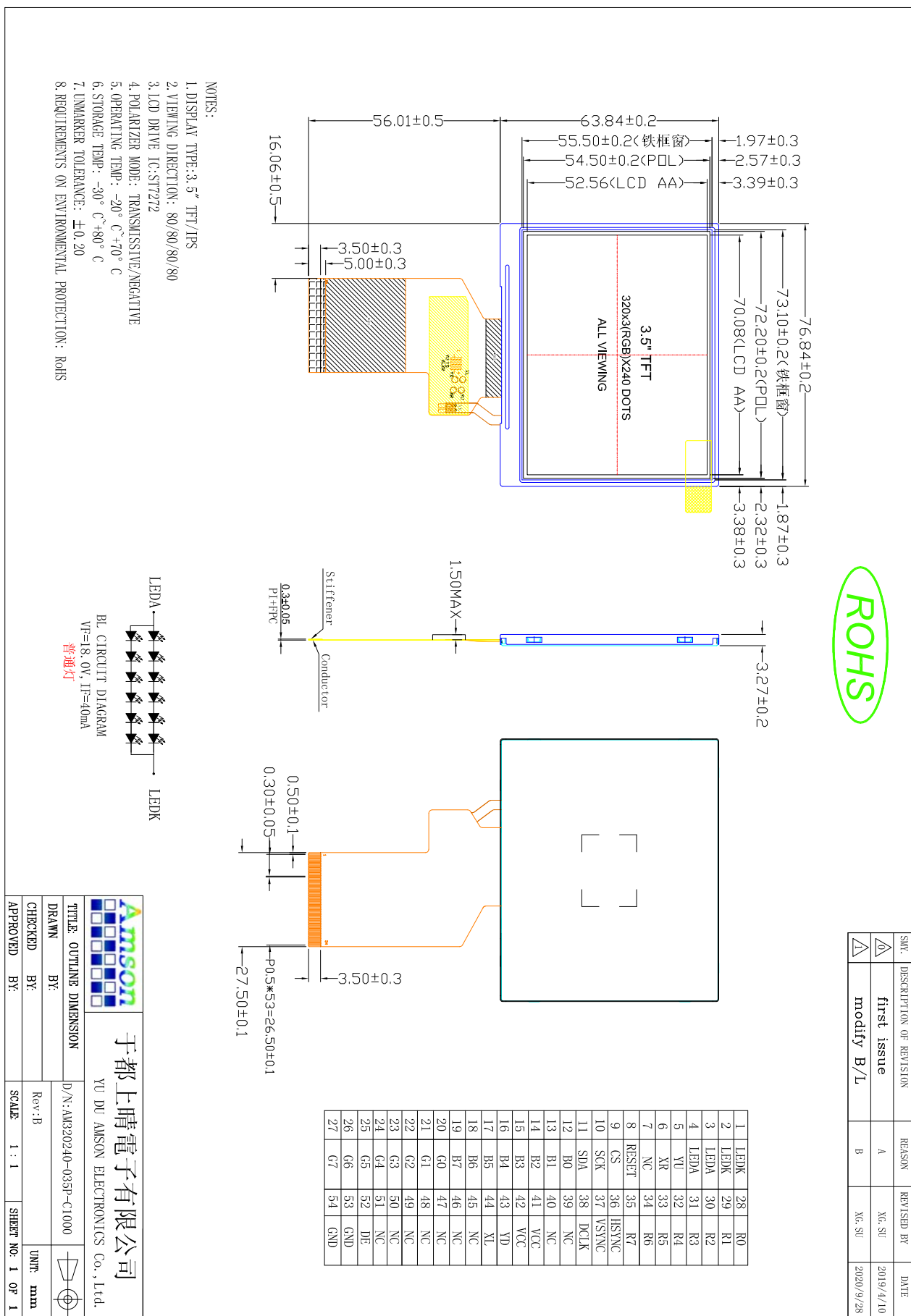
If the event of unforeseen problem or unspecified items may occur, naturally shall negotiate and agree to solution.

2. General Information

ITEM	STANDARD VALUES	UNITS
LCD type	3.5"TFT	--
Dot arrangement	320(RGB)×240	dots
Color filter array	RGB vertical stripe	--
Display mode	Transmission / Normally BLACK	--
Eyes Viewing Direction	ALL View	--
Driver IC	ST7272	--
Module size	76.84(W)×63.84(H)×3.27(T)	mm
Active area	70.08(W)×52.56(H)	mm
Dot pitch	0.219(W)×0.219(H)	mm
Interface	24-bit RGB interface	--
Operating temperature	-20 ~ +70	°C
Storage temperature	-30 ~ +80	°C
Back Light	12 White LED	--

'

3. External Dimensions

NOTES:

1. DISPLAY TYPE:3.5" TFT/IPS
2. VIEWING DIRECTION: 80/80/80/80
3. LCD DRIVE IC:ST7272
4. POLARIZER MODE: TRANSMISSIVE/NEGATIVE
5. OPERATING TEMP: -20°C~+70°C
6. STORAGE TEMP: -30°C~+80°C
7. UNMARKER TOLERANCE: ±0.20
8. REQUIREMENTS ON ENVIRONMENTAL PROTECTION: RoHS

3.5"TFT
320x3(RGB)X240 DOTS
ALL VIEWING

56.01±0.5
16.06±0.5
63.84±0.2
55.50±0.2〈铁框窗〉
54.50±0.2〈POL〉
52.56〈LCD AA〉
1.97±0.3
2.57±0.3
3.39±0.3
76.84±0.2
73.10±0.2〈铁框窗〉
72.20±0.2〈POL〉
70.08〈LCD AA〉
1.87±0.3
2.32±0.3
3.38±0.3
3.50±0.3
5.00±0.3

Stiffener
PI+FPC
0.3±0.05
Conductor
1.50MAX
3.27±0.2

0.50±0.1
0.30±0.05
3.50±0.3
27.50±0.1
P0.5*53=26.50±0.1

LEDA
BL CIRCUIT DIAGRAM
VF=18.0V, IF=40mA
普通灯
LEDK

ROHS

1	LEDK	28	R0
2	LEDK	29	R1
3	LEDA	30	R2
4	LEDA	31	R3
5	YU	32	R4
6	XR	33	R5
7	NC	34	R6
8	RESET	35	R7
9	CS	36	HSYNC
10	SCK	37	VSYNC
11	SDA	38	DCLK
12	B0	39	NC
13	B1	40	NC
14	B2	41	VCC
15	B3	42	VCC
16	B4	43	YD
17	B5	44	XL
18	B6	45	NC
19	B7	46	NC
20	G0	47	NC
21	G1	48	NC
22	G2	49	NC
23	G3	50	NC
24	G4	51	NC
25	G5	52	NC
26	G6	53	GND
27	G7	54	GND

SYM.	DESCRIPTION OF REVISION	REASON	REVISED BY	DATE
	first issue	A	XG.SU	2019/4/10
	modify B/L	B	XG.SU	2020/9/28

TITLE: OUTLINE DIMENSION	
DRAWN BY:	D/N:AM320240-035P-C1000
CHECKED BY:	Rev:B
APPROVED BY:	SCALE: 1:1	SHEET NO: 1 OF 1	UNIT: mm

于都上晴电子有限公司
YU DU AMSON ELECTRONICS Co.,Ltd.

4. Interface Description

PIN NO.	PIN NAME	DESCRIPTION
1~2	LEDK	LED backlight cathode
3~4	LEDA	LED backlight anode
5	NC	No connection
6	NC	No connection
7	NC	No connection
8	RESET	Reset signal input terminal, active at 'L'
9	CS	Chip select signal input terminal, Active at 'L'
10	SCK	Write signal input terminal, Active at 'L'. Synchronizing clock signal in SPI mode.
11	SDA	SPI interface input pin.
12~19	B0~B7	Data bus
20~27	G0~G7	Data bus
28~35	R0~R7	Data bus
36	HSYNC	Line synchronizing signal for RGB interface operation.
37	VSYNC	Frame synchronizing signal for RGB interface operation.
38	DCLK	Dot clock signal for RGB interface operation.
39,40	NC	No connection
41,42	VCC	System power supply.
43	NC	No connection
44	NC	No connection
45~47	NC	No connection
48	SEL2	NC
49	SEL1	NC
50	SEL0	NC
51	NC	No connection
52	DE	Data ENEABLE signal for RGB interface operation.
53,54	GND	Power ground

5. Absolute Maximum Ratings

Item	Symbol	Min.	Max.	Unit
Analog Supply Voltage	VCC	-0.3	4.0	V
Input Voltage	Vin	GND-0.3	5.0	V
Operating Temperature	T_{OP}	-20	70	°C
Storage Temperature	T_{ST}	-30	80	°C
Storage Humidity	HD	-	90	%RH

6. DC Characteristics

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Analog Supply Voltage	VCC	2.5	3.3	3.6	V	-
Input High Voltage	V_{IH}	0.7VCC	-	-	V	-
Input Low Voltage	V_{IL}	0	-	0.3VCC	V	-
Output High Voltage	V_{OH}	0.9	-	-	V	-
Output Low Voltage	V_{OL}	0	-	0.1	V	-
Logic Input Current	I_{IL}/I_{IH}	-1	-	1	uA	-

7. Timing Characteristics
7.1 POWER ON/OFF SEQUENCE
POWER ON
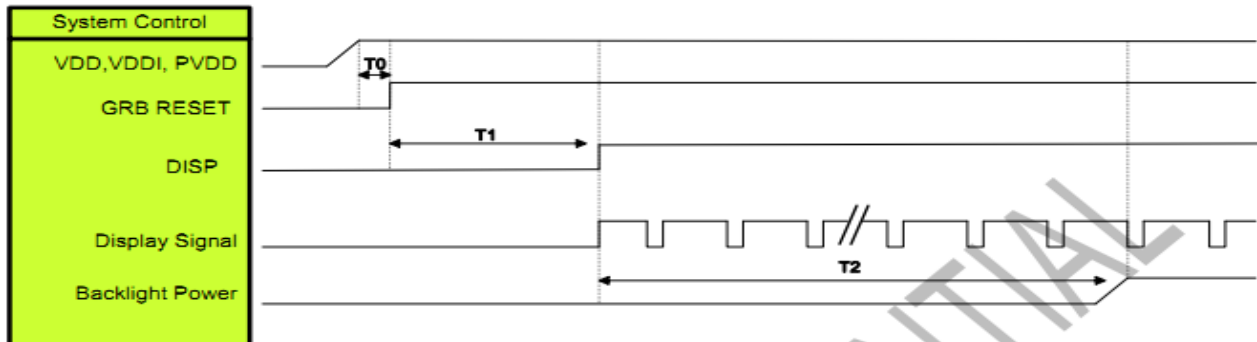
Symbol	Description	Min. Time	Unit
T0	System power stability to GRB RESET signal	0	ms
T1	GRB RESET= "High" to DISP="High"	10	ms
T2	Display Signal output to Backlight Power on	250	ms

Note: Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0]

POWER OFF
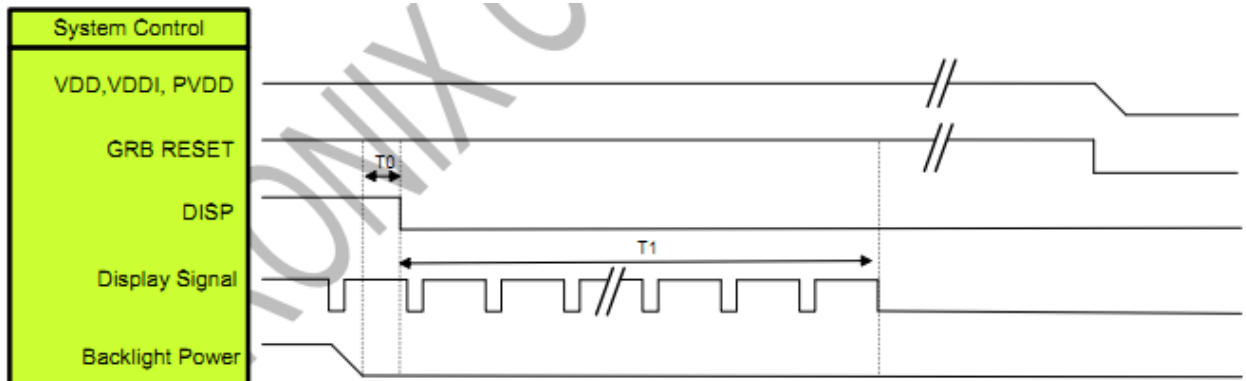
Symbol	Description	Min. Time	Unit
T0	Backlight Power off to DISP="Low"	5	ms
T1	DISP="Low" to IC internal voltage discharge complete	80	ms

Note: Display signal: DCLK; VSYNC; HSYNC; DE; DR[7:0]; DG[7:0]; DB[7:0]

7.2 RGB Interface

SYNC Mode
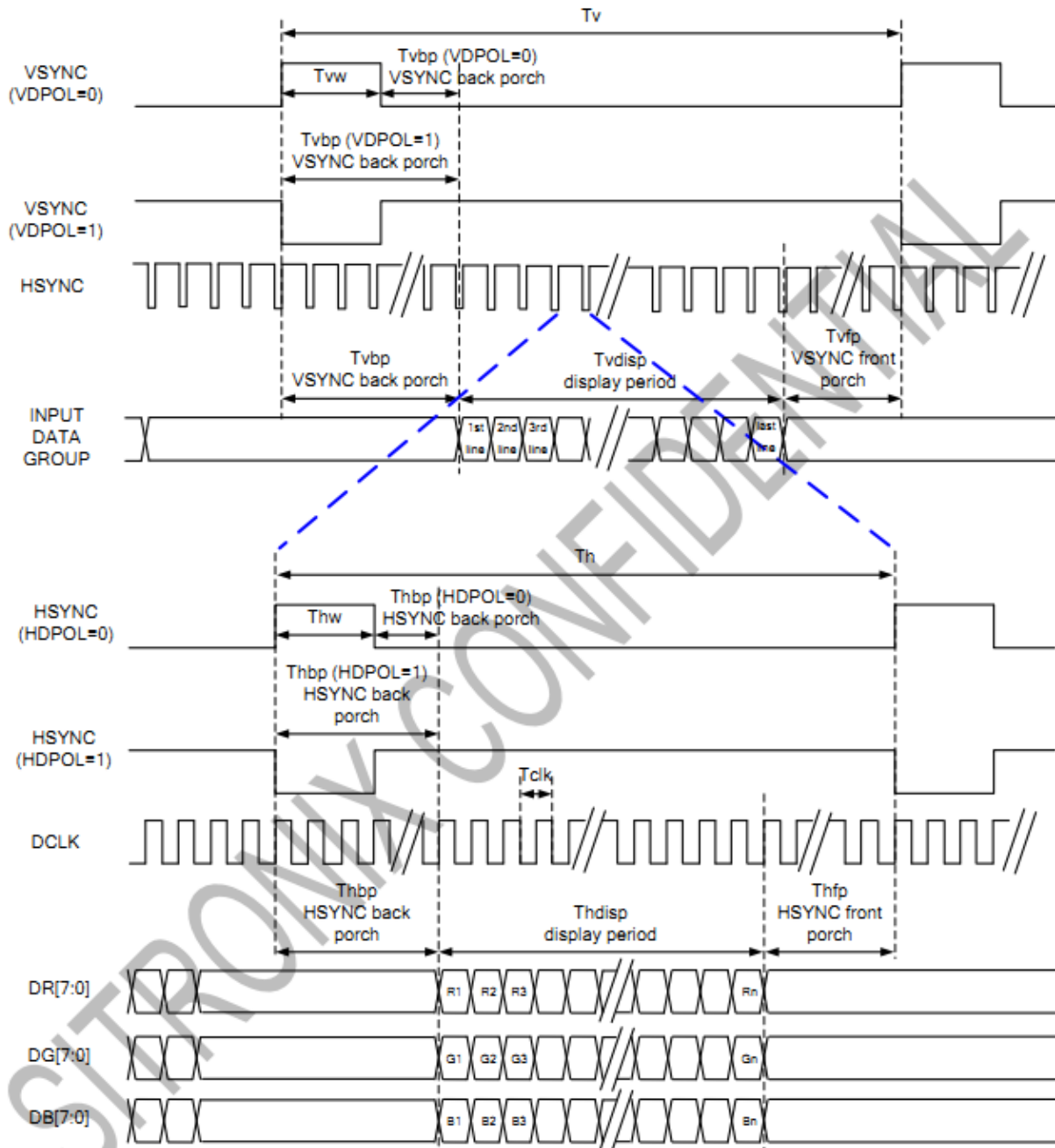
SYNC-DE Mode
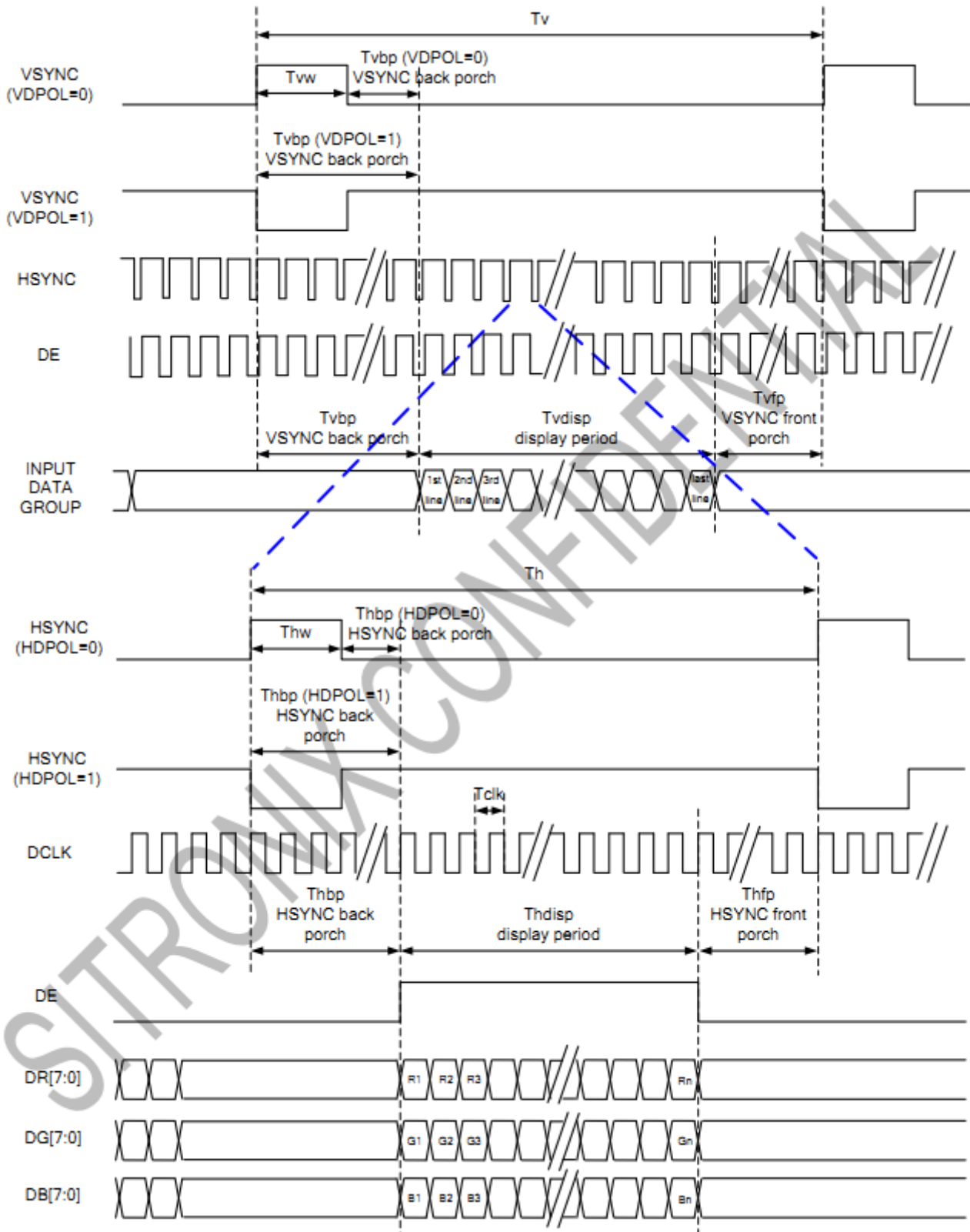
DE Mode
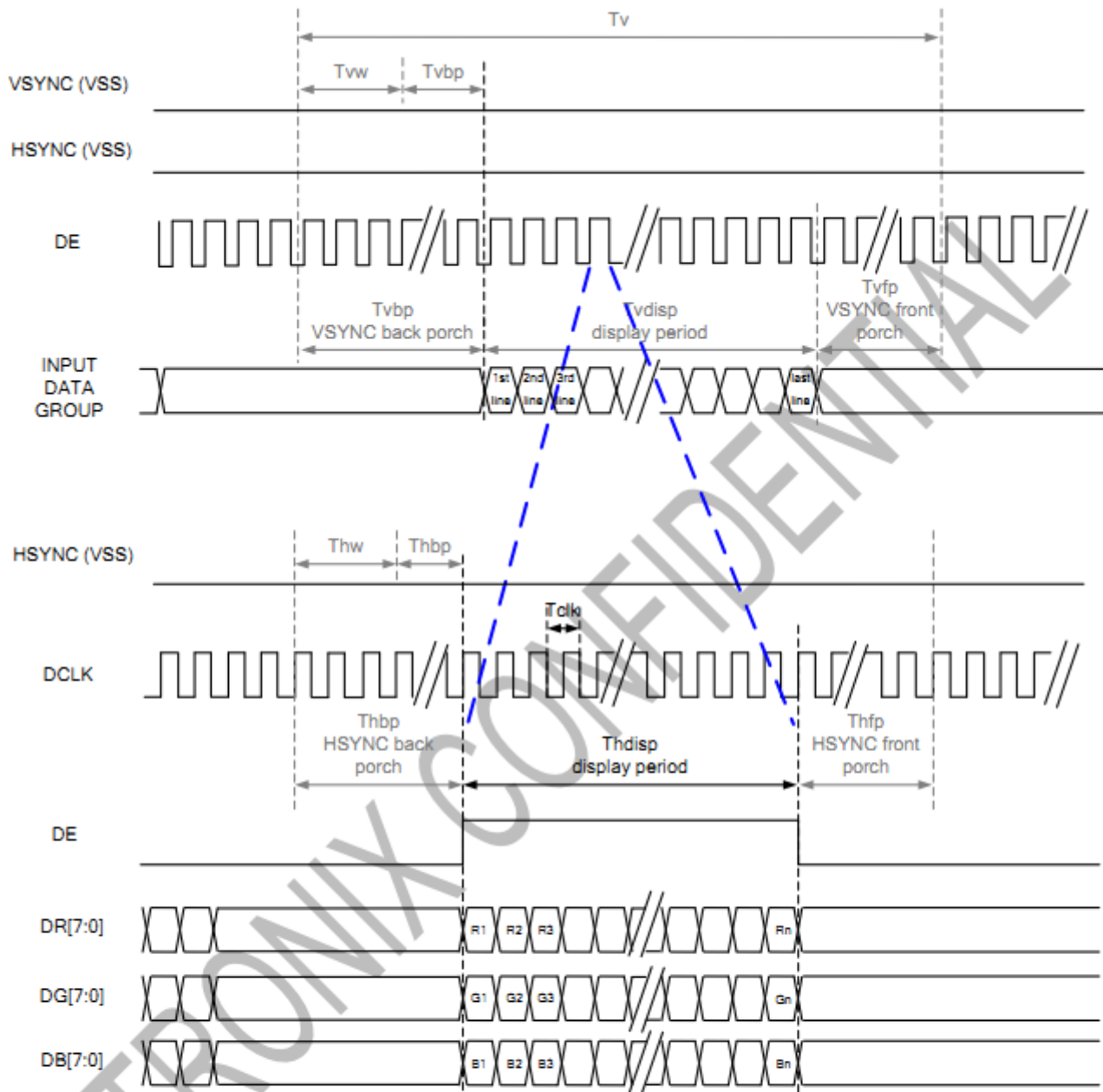
RGB Mode Selection Table	DCLK	HSYNC	VSYNC	DE
SYNC - DE Mode	Input	Input	Input	Input
SYNC Mode	Input	Input	Input	GND
DE Mode	Input	GND	GND	Input

7.3 3-wire SPI Timing Characteristics

R/W: Read/Write mode control bit.
R/W=1: Read mode
R/W=0: Write mode
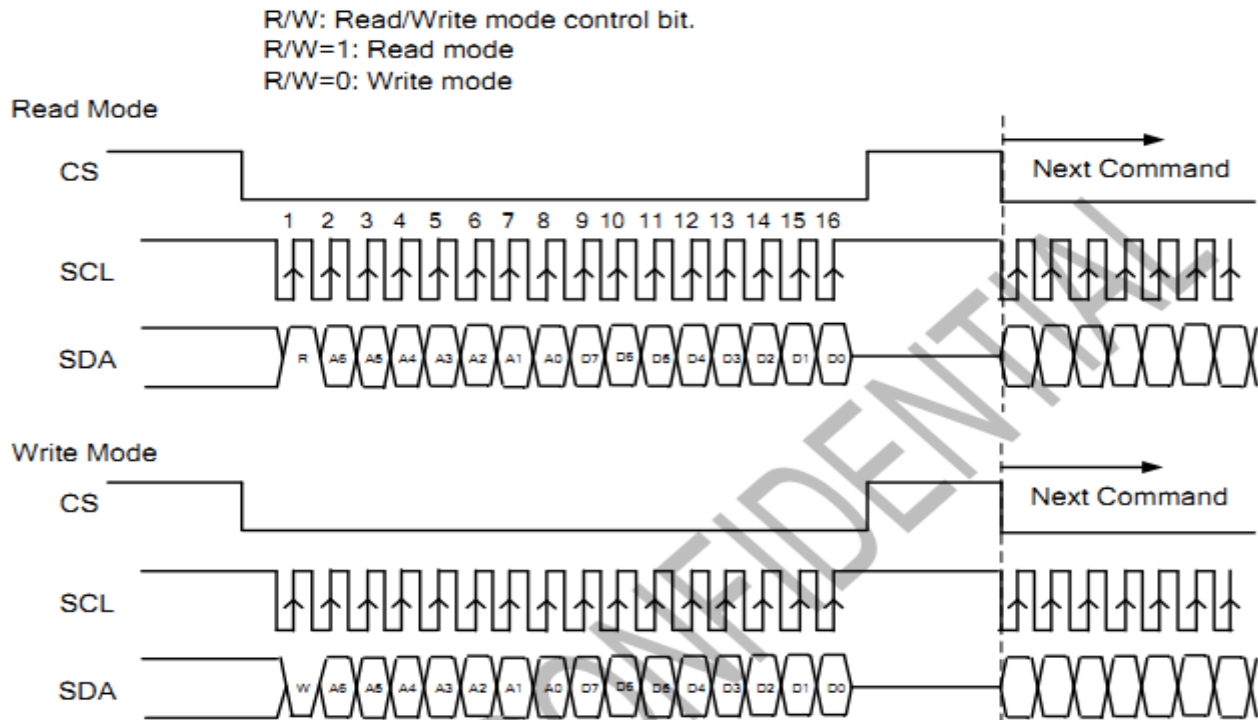
7.4 Parallel 24-bit RGB Input Timing Table

Parallel 24-bit RGB Input Timing (PVDD=VDD=VDDI= 3.3V, AGND= 0V, TA=25°C)

Item		Symbol	Min.	Typ.	Max.	Unit	Note
DCLK Frequency		Fclk	5	6	8	MHz	
DCLK Period		Tclk	125	167	200	ns	
HSYNC	Period Time	Th	325	371	438	DCLK	
	Display Period	Thdisp		320		DCLK	
	Back Porch	Thbp	3	43	43	DCLK	SYNC mode back porch control by H_BLANKING[7:0] setting Thbp= H_BLANKING[7:0]
	Front Porch	Thfp	2	8	75	DCLK	
	Pulse Width	Thw	2	4	43	DCLK	
VSYNC	Period Time	Tv	244	260	289	HSYNC	
	Display Period	Tvdisp		240		HSYNC	
	Back Porch	Tvbp	2	12	12	HSYNC	SYNC mode back porch control by V_BLANKING[7:0] setting Tvbp= V_BLANKING[7:0]
	Front Porch	Tvfp	2	8	37	HSYNC	
	Pulse Width	Tvw	2	4	12	HSYNC	

Note: It is necessary to keep Tvbp =12 and Thbp =43 in sync mode. DE mode is unnecessary to keep it.

8. Backlight Characteristics
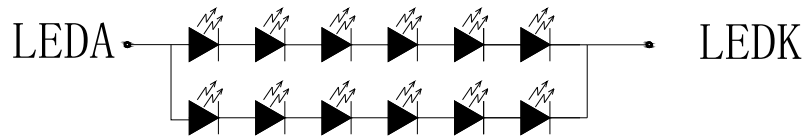
Item	Symbol	MIN	TYP	MAX	UNIT	Test Condition
Supply Voltage	Vf	16.2	18.0	19.8	V	If=40mA
Supply Current	If	-	40	-	mA	-
Luminous Intensity for LCM	-	850	1000	-	Cd/m^2	If=40mA
Uniformity for LCM	-	80	-	-	％	If=40mA
Life Time	-	50000	-	-	Hr	If=40mA
Backlight Color	White					

9. Optical Characteristics

ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	REMARK
Response Time		Tr+ Tf	θ =φ= 0°	--	50	70	ms	Note1,Note4
Viewing Angle	Upper	θ	CR≧10	--	80	--	--	Note 5
	Down			--	80	--	--	
	Right	φ		--	80	--		
	Left			--	80	--	--	
Color Filter Chromaticity	White	X	θ =φ= 0°	Typ. -0.05		Typ. +0.05	--	Note 6
		y					--	
	Red	X	θ =φ= 0°				--	
		y					--	
	Green	X	θ =φ= 0°				--	
		y					--	
	Blue	X	θ =φ= 0°				--	
		y					--	

Note (1) Measurement Setup: The LCD module should be stabilized at given temp. 25°C for 15 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.
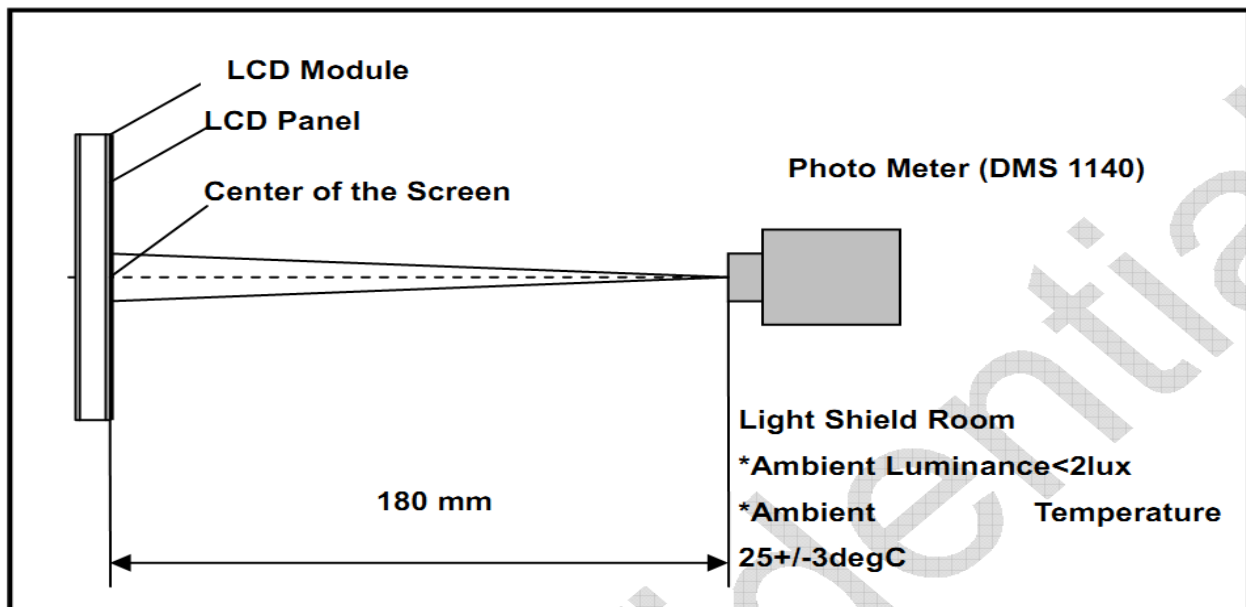
Note (2) Definition of Viewing Angle
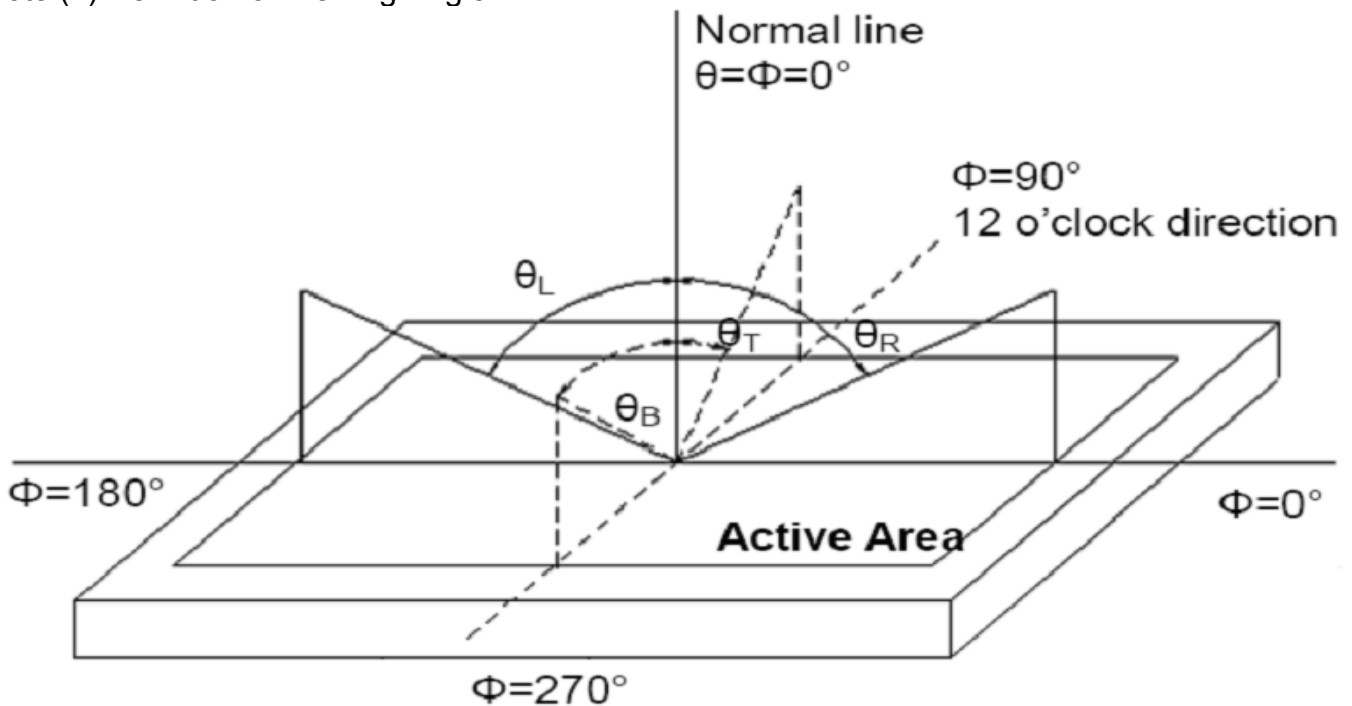
Note (3) Definition of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression

Contrast Ratio (CR) = L63 / L0

L63: Luminance of gray level 63, L0: Luminance of gray level 0

Note (4) Definition of response time
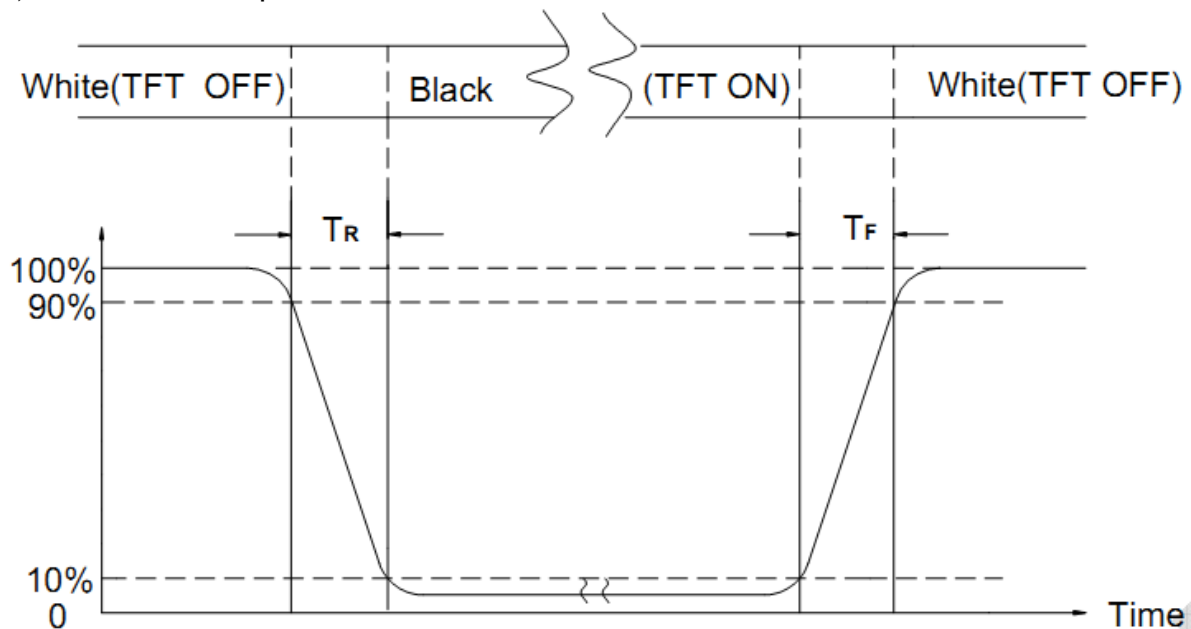
Note (5) Definition of Transmittance (Module is without signal input)

Transmittance = Center Luminance of LCD / Center Luminance of Back Light x 100%

Note (6) Definition of color chromaticity (CIE1931)

Color coordinates measured at the center point of LCD

10. Reliability Test Conditions and Methods

NO.	TEST ITEMS	TEST CONDITION	INSPECTION AFTER TEST
	High Temperature Storage	80°C±2°C×200Hours	Inspection after 2~4hours storage at room temperature, the samples should be free from defects: 1, Air bubble in the LCD. 2, Seal leak. 3, Non-display. 4, Missing segments. 5, Glass crack. 6, Current IDD is twice higher than initial value. 7, The surface shall be free from damage. 8, The electric characteristic requirements shall be satisfied.
	Low Temperature Storage	-30°C±2°C×200Hours	
	High Temperature Operating	70°C±2°C×120Hours	
	Low Temperature Operating	-20°C±2°C×120Hours	
	Temperature Cycle(Storage)	-20°C ⟷ 25°C ⟷ 70°C (30min)　(5min)　(30min) 1cycle Total 10cycle	
	Damp Proof Test (Storage)	50°C±5°C×90%RH×120Hours	
	Vibration Test	Frequency:10Hz~55Hz~10Hz Amplitude:1.5M X,Y,Z direction for total 3hours (Packing Condition)	
	Drooping Test	Drop to the ground from 1M height one time every side of carton. (Packing Condition)	
	ESD Test	Voltage:±8KV,R:330Ω,C:150PF,Air Mode,10times	

REMARK:
1, The Test samples should be applied to only one test item.
2, Sample side for each test item is 5~10pcs.
3, For Damp Proof Test, Pure water(Resistance＞10MΩ)should be used.
4, In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judge as a good part.
5, EL evaluation should be accepted from reliability test with humidity and temperature: Some defects such as black spot/blemish can happen by natural chemical reaction with humidity and Fluorescence EL has.
6, Failure Judgment Criterion: Basic Specification Electrical Characteristic, Mechanical Characteristic, Optical Characteristic.

11. Inspection Standard
11.1. QUALITY :
THE QUALITY OF GOODS SUPPLIED TO PURCHASER SHALL COME UP TO THE FOLLOWING STANDARD.
11.1.1. INSPECTIONTOOLS AND INSTRUMENTS
Vernier calipers, film scales, multimeter, magnifying eyepiece, ND5%, luminance meter and so on.
11.1.2. THE METHOD OF PRESERVING GOODS
AFTER DELIVERY OF GOODS FROM YUXIANG TO PURCHASER. PURCHASER SHALL CONTROL THE LCM   AT -10 TO 40 ,AND IT MIGHT BE DESIRABLE TO KEEP AT THE NORMAL ROOM TEMPERATURE AND HUMIDITY UNTIL INCOMING INSPECTION OR THROWING INTO PROCESS LINE.
11.1.3. INCOMING INSPECTION
(A) THE METHOD OF INSPECTION
IF PURCHASER MAKE AN INCOMING INSPECTION , A SAMPLING PLAN SHALL BE APPLIED ON THE CONDITION THAT QUALITY OF ONE DELIVERY SHALL BE REGARDED AS ONE LOT.
(B) THE STANDARD OF QUALITY
ISO-2859-1 (SAME AS MIL-STD-105E) ,LEVEL:II

CLASS	AQL(%)
CRITICAL	0.4 %
MAJOR	0.65 %
MINOR	1.5 %

EVERY ITEM SHALL BE INSPECTED ACCORDING TO THE CLASS.
(C) MEASURE
IF AS THE RESULT OF ABOVE RECEIVING INSPECTION , A LOT OUT IS DISCOVERED. PURCHASER SHALL BE INFORM SELLER OF IT WITHIN SEVEN DAYS. BUT FIRST SHIPMENT WITHIN FOURTEEN DAYS.
11.1.4. WARRANTY POLICY
YUXIANG WILL PROVIDE ONE-YEAR WARRANTY FOR THE PRODUCTS ONLY IF UNDER SPECIFICATION OPERATING CONDITIONS. YUXIANG WILL REPLACE NEW PRODUCTS FOR THESE DEFECT PRODUCTS WHICH UNDER WARRANTY PERIOD AND BELONG TO THE RESPONSIBILITY OF YUXIANG.
11.2. CHECKING CONDITION
11.2.1. CHECKING DIRECTION SHALL BE IN THE 45 DEGREE AREA TO FACE THE SAMPLE.
11.2.2. CHECKER SHALL SEE OVER 300±25 mm. WITH BARE EYES FAR FROM SAMPLE
11.2.3. Ambient Illumination:
0 ~30 Lux for functional inspection
500 ~ 1200 Lux for external appearance inspection.
11.2.4. TEST AREA：

$\longrightarrow$
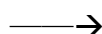
11.2.5. Inspection should be carried out with rope electrostatic ring and static finger cover (both hands except small fingers must be worn)

END SEAL

可视区
显示区
边框
电极
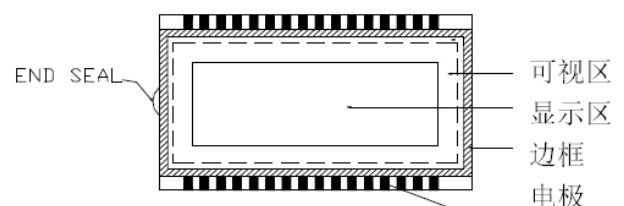
11.2.6. The inspector may make a visual inspection or a comparative examination with a film

ruler and a magnifying eyepiece. Individual defects shall be determined according to the limited samples.

11.2.7. Functional testing uses electrical testing fixtures or test fixtures required by customers.

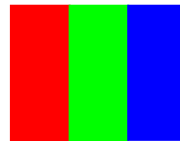**11.2.8.** the ion fan should be used when testing.

11.2.9. The principle of judgment

11.9.1 If the defect outside the visual area does not affect the assembly and display, it will be judged as a good product.
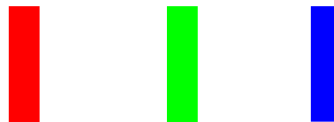
11.9.2 Poor definition

Pixel:

A combination of three sub-pixels (Red + Green + Blue).

Dot:

Any of the sub-pixels (Red or Green or Blue).

Bright and dark dots:

A point pixel (sub-pixel: R, G, B pixels) is lit or turned off during the display function test.

Highlights:

Usually considered to be shown on a black screen.

Dark spots:
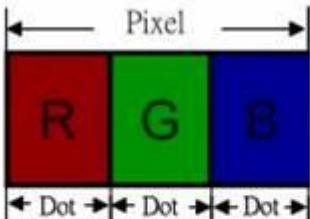
They are generally considered to be shown on R, G, B solid colors or white images.
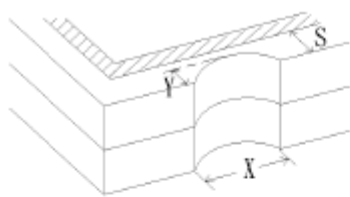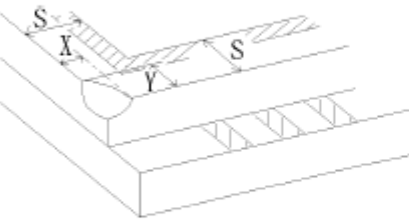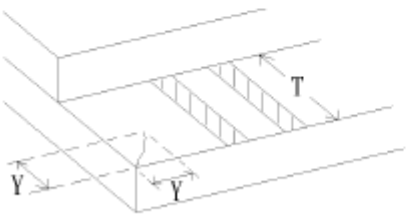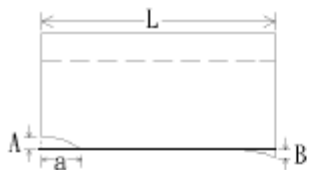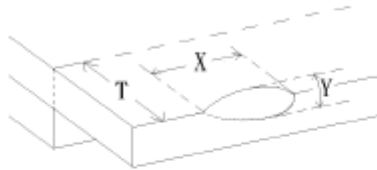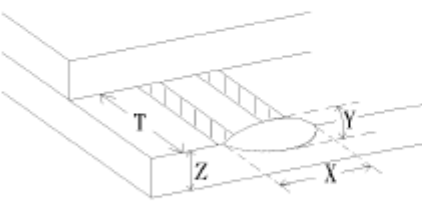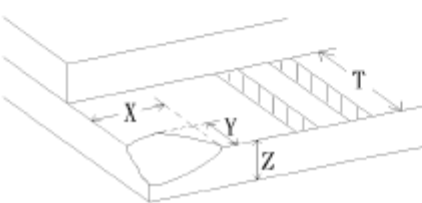
Neighborhood:

Two or three adjacent point pixels (dot: sub-pixel) connected together (R, G or G, B or B, R or RGB).

11.3. INSPECTION PLAN :

CLASS	ITEM	JUDGEMENT	CLASS
PACKING & INDICATE	1. OUTSIDE AND INSIDE PACKAGE	"MODEL NO." , "LOT NO." AND "QUANTITY" SHOULD INDICATE ON THE PACKAGE.	Minor
	2. MODEL MIXED AND QUANTITY	OTHER MODEL MIXED...............REJECTED QUANTITY SHORT OR OVER......REJECTED	Critical
	3. PRODUCT INDICATION	"MODEL NO." SHOULD INDICATE ON THE PRODUCT	Major
ASSEMBLY	4. DIMENSION, LCD GLASS SCRATCH AND SCRIBE DEFECT.	ACCORDING TO SPECIFICATION OR DRAWING.	Major
APPEARANCE	5. VIEWING AREA	POLARIZER EDGE OR LCD'S SEALING LINE IS VISABLE IN THE VIEWING AREA ....REJECTED	Minor
	6. BLEMISH、BLACK SPOT、WHITE SPOT IN THE LCD AND LCD GLASS CRACKS	ACCORDING TO STANDARD OF VISUAL INSPECTION(INSIDE VIEWING AREA)	Minor
	7. BLEMISH、BLACK SPOT WHITE SPOT AND SCRATCH ON THE POLARIZER	ACCORDING TO STANDARD OF VISUAL INSPECTION(INSIDE VIEWING AREA)	Minor
	8. BUBBLE IN POLARIZER	ACCORDING TO STANDARD OF VISUAL INSPECTION(INSIDE VIEWING AREA)	Minor
	9. LCD'S RAINBOW COLOR	STRONG DEVIATION COLOR (OR NEWTON RING) OF LCD......REJECTED. OR ACCORDING TO LIMITED SAMPLE (IF NEEDED, AND INSIDE VIEWING AREA)	Minor
ELECTRICAL	10. ELECTRICAL AND OPTICAL CHARACTERISTICS (CONTRAST、VOP、CHROMATICITY ... ETC)	ACCORDING TO SPECIFICATION OR DRAWING . (INSIDE VIEWING AREA)	Critical
	11.MISSING LINE	MISSING DOT、LINE、CHARACTER ....REJECTED	Critical
	12.SHORT CIRCUIT、WRONG PATTERN DISPLAY	NO DISPLAY、WRONG PATTERN DISPLAY、CURRENT CONSUMPTION OUT OF SPECIFICATION...... REJECTED	Critical
	13. DOT DEFECT (FOR COLOR AND TFT)	ACCORDING TO STANDARD OF VISUAL INSPECTION	Minor

NO.	CLASS	ITEM	JUDGEMENT
11.4.1	MINOR	BLACK AND WHITE SPOT FOREIGN MATERIEL DUST IN THE CELL BLEMISH SCRATCH	(A) ROUND TYPE: unit : mm. (see table below) NOTE: Φ=(LENGTH+WIDTH)/2 (B) LINEAR TYPE: unit : mm. (see table below)
11.4.2	MINOR	BUBBLE IN POLARIZER DENT ON POLARIZER	unit : mm. (see table below)
11.4.3	MINOR	Dot Defect	(see content below)
11.4.4	MINOR	Mura	Not visible thriugh 5% ND filter in 50% gray or judge by limit sample if necessary

(A) ROUND TYPE: unit : mm.

DIAMETER (mm.)		ACCEPTABLE Q'TY
$\Phi \leq 0.15$		Distance≥1mm
$0.15 < \Phi \leq 0.4$		3 (Distance>15mm)
$0.4 < \Phi$		0

NOTE: Φ=(LENGTH+WIDTH)/2

(B) LINEAR TYPE: unit : mm.

LENGTH	WIDTH		ACCEPTABLE Q'TY
------	W ≤ 0.03		Distance≥1mm
L ≤ 4.0	$0.03 <$ W ≤ 0.05		3 (Distance>15mm)
------	$0.05 <$ W		FOLLOW ROUND TYPE

11.4.2 — unit : mm.

DIAMETER		ACCEPTABLE Q'TY
$\Phi \leq 0.2$		Distance≥1mm
$0.2 < \Phi \leq 0.5$		3 (Distance>15mm)
$0.5 < \Phi$		0

11.4.3 Dot Defect

Items	ACC. Q'TY
Bright dot	$N \leq 2$ (Distance≥15mm)
Dark dot	$N \leq 3$ (Distance>15mm)

Pixel Define :

Note 1: The definition of dot: The size of a defective dot over 1/2 of whole dot is regarded as one defective dot. Definittion:<1/2dot and visible by 5% ND filter $N \leq 5$

Note 2: Bright dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.

Note 3: Dark dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green ,blue pattern.

NO.	CLASS	ITEM	JUDGEMENT	
11.4.4	MINOR	LCD GLASS CHIPPING		$Y > S$ Reject
11.4.5	MINOR	LCD GLASS CHIPPING		X or $Y > S$ Reject
11.4.6	MAJOR	LCD GLASS GLASS CRACK		$Y > (1/2) T$ Reject
11.4.7	MAJOR	LCD GLASS SCRIBE DEFECT		1. $a > L/3$, $A > 1.5mm$. Reject 2. B : ACCORDING TO DIMENSION
11.4.8	MINOR	LCD GLASS CHIPPING (ON THE TERMINAL AREA)		$\Phi = (x+y)/2 > 2.5\ mm$ Reject
11.4.9	MINOR	LCD GLASS CHIPPING (ON THE TERMINAL SURFACE)		$Y > (1/3) T$ Reject
11.4.10	MINOR	LCD GLASS CHIPPING		$Y > T$ Reject

12. Handling Precautions

12.1 Mounting method

The LCD panel of AMSON TFT module consists of two thin glass plates with polarizes which easily be damaged. And since the module in so constructed as to be fixed by utilizing fitting holes in the printed circuit board.

Extreme care should be needed when handling the LCD modules.

12.2 Caution of LCD handling and cleaning

When cleaning the display surface, Use soft cloth with solvent

[Recommended below] and wipe lightly

- Isopropyl alcohol
- Ethyl alcohol

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- Water
- Aromatics

Do not wipe ITO pad area with the dry or hard materials that will damage the ITO patterns

Do not use the following solvent on the pad or prevent it from being contaminated:

- Soldering flux
- Chlorine (Cl) , Sulfur (S)

If goods were sent without being silicon coated on the pad, ITO patterns could be damaged due to the corrosion as time goes on.

If ITO corrosion happen by miss-handling or using some materials such as Chlorine (Cl), Sulfur (S) from customer, Responsibility is on customer.

12.3 Caution against static charge

The LCD module use C-MOS LSI drivers, so we recommended that you:

Connect any unused input terminal to Power or Ground, do not input any signals before power is turned on, and ground your body, work/assembly areas, and assembly equipment to protect against static electricity.

12.4 packing

- Module employs LCD elements and must be treated as such.
- Avoid intense shock and falls from a height.
- To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity

12.5 Caution for operation

- It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage then the limit cause the shorter LCD life.
- An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.
- Response time will be extremely delayed at lower temperature then the operating temperature range and on the other hand at higher temperature LCD's how dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, which will come back in the specified operation temperature.
- If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- Slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.

Usage under the maximum operating temperature, 50%Rh or less is required.

12.6 storing

In the case of storing for a long period of time for instance, for years for the purpose or replacement use, the following ways are recommended.

- Storage in a polyethylene bag with the opening sealed so as not to enter fresh air outside in it. And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light's keeping the storage temperature range.
- Storing with no touch on polarizer surface by the anything else.
  [It is recommended to store them as they have been contained in the inner container at the time of delivery from us.

12.7 Safety

- It is recommendable to crash damaged or unnecessary LCD's into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water.

13. Precaution for Use

13.1

A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity. Judgment by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

13.2

On the following occasions, the handing of problem should be decided through discussion and agreement between responsible of the both parties.

- When a question is arisen in this specification.
- When a new problem is arisen this is not specified in this specification.
- When an inspection specifications change or operating condition change in customer is reported to AMSON TFT and some problem is arisen in this specification due to the change.
- When a new problem is arisen at the customer's operating set for sample evaluation in the customer site.

14. Packing Method

TBD